User Manual

ICS466x

Explosion proof weighing solution

METTLER TOLEDO

METTLER TOLEDO Service

Congratulations on choosing the quality and precision of METTLER TOLEDO. Proper use of your new equipment according to this Manual and regular calibration and maintenance by our factory-trained service team ensures dependable and accurate operation, protecting your investment. Contact us about a service agreement tailored to your needs and budget. Further information is available at

www.mt.com/service

There are several important ways to ensure you maximize the performance of your investment:

1 **Register your product**: We invite you to register your product at
www.mt.com/productregistration
so we can contact you about enhancements, updates and important notifications concerning your product.

2 **Contact METTLER TOLEDO for service**: The value of a measurement is proportional to its accuracy – an out of specification scale can diminish quality, reduce profits and increase liability. Timely service from METTLER TOLEDO will ensure accuracy and optimize uptime and equipment life.

- ⇨ **Installation, Configuration, Integration and Training**: Our service representatives are factory-trained weighing equipment experts. We make certain that your weighing equipment is ready for production in a cost effective and timely fashion and that personnel are trained for success.
- ⇨ **Initial Calibration Documentation**: The installation environment and application requirements are unique for every industrial scale so performance must be tested and certified. Our calibration services and certificates document accuracy to ensure production quality and provide a quality system record of performance.
- ⇨ **Periodic Calibration Maintenance**: A Calibration Service Agreement provides on-going confidence in your weighing process and documentation of compliance with requirements. We offer a variety of service plans that are scheduled to meet your needs and designed to fit your budget.

Table of Contents

1 Introduction

1.1 Safety instructions

General

The **ICS466x** weighing terminal is approved for operation in Category 2 / DIV 1 hazardous areas.

If the **ICS466x** weighing terminal is used in hazardous areas, special care must be taken. The code of practice is oriented to the "Safe Distribution" concept drawn up by METTLER TOLEDO.

Competence

- The weighing system may only be installed, maintained and repaired by authorized METTLER TOLEDO service personnel.
- The mains supply may only be installed by a specialist authorized by the owner-operator.

Ex approval

- No modifications may be made to the terminal and no repair work may be performed on the modules. Any weighing platform or system modules that are used must comply with the specifications contained in this manual. Non-compliant equipment jeopardizes the intrinsic safety of the system, cancels the "Ex" approval and renders any warranty or product liability claims null and void.
- The safety of the weighing system is only guaranteed when the weighing system is operated, installed and maintained in accordance with the respective instructions.
- Also comply with the following:
  - the instructions for the system modules,
  - the regulations and standards in the respective country,
  - the statutory requirement for electrical equipment installed in hazardous areas in the respective country,
  - all instructions related to safety issued by the owner.
- The explosion-protected weighing system must be checked to ensure compliance with the requirements for safety before being put into service for the first time, following any service work and every 3 years, at least.

Operation

- Prevent the build-up of static electricity.
  - Always wear suitable working clothes when operating or performing service work in a hazardous area.
  - Only use the weighing terminal when electrostatic processes leading to propagating brush discharges are impossible.
- Prevent the build-up of dust layers.
- Do not use protective coverings for the devices.
- Avoid damage to the system components.

1.2 Presentation

1.2.1 Overview

ICS466x features

- Approved for Category 2 / DIV 1 hazardous areas
- Available as compact scale
- Numeric keypad
- Color display

Default equipment

The weighing terminal offers the following interfaces:

- 1 serial interface IS-RS232
- 1 scale interface, either analog or digital (SICSpro, IDNet)

⚠ CAUTION

Risk of personal injury, damage to property, erroneous operation or voided warranty

Use only genuine METTLER TOLEDO accessories and cable assemblies with this product. Use of unauthorized or counterfeit accessories or cable assemblies may result in voided warranty, improper or erroneous operation, or damage to property (including the unit) and personal injury.

Optional equipment

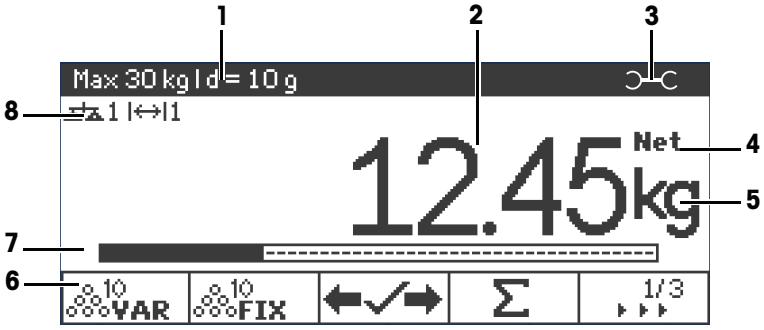
The weighing terminal can be equipped or retrofitted with an additional interface:

- RS232 (usable as data interface or SICS scale)
- RS422/RS485 via ACM200 in the safe area
- Analog scale
- IDNet
- SICS pro

1.2.2 Display

To meet your special requirements, different display layouts are available in the menu under `Terminal -> Device -> Display -> Display layout`.

Straight weighing display – Default layout



1	Metrological data	For details see following table
2	Weight value with star, sign and stability monitor	For details see following table
3	Spanner icon: service needed	For details see Event and error messages
4	Net/Gross	
5	Unit	
6	Soft keys (factory setting, page 1)	
7	Auxiliary data line	The content is defined in the menu; here: bargraph
8	Symbol and info line	For details see following table

Straight weighing display – 3-line mode

Straight weighing display – Big font mode

Straight weighing display – Bargraph

The device offers a bargraph indicating the scale capacity.

The bargraph indicates roughly which part of the scale capacity is already occupied and what capacity is still available.

In the example above, approximately 3/4 of the scale capacity is occupied, although the applied net weight isn't really high. The reason therefore could be a high tare weight.

Metrological data line

The metrological data is stored in the weighing platform. The weighing terminal only serves as indicator.

In the metrological data line, the following information is displayed:

Symbol	Information
I, II, III, IIII	Accuracy classes
W1, W2, W3	Weighing range information
Max, cap	Maximum capacity
Min	Minimum capacity
e =	Approved resolution
d =	Display resolution
Approved scale	Approved weighing device
–10 °C ... +40 °C	Temperature range

Weight value

The weight value can be marked with the following symbols:

Symbol	Information	Remark
*	Calculated weight value	For example for average weighing results
–	Sign	For negative weight values
○	Stability monitor	For unstable weight values
1.234$_3$ kg	Non-approved last digit with e>d	For approved scales only The example shows the weight value for a scale with e=1g and d=0.1g. The last, smaller digit is not approved.

1.2.3 Symbols and info line

In the symbols and info line the following information can be displayed. For more symbols, refer to the User manual.

Symbol	Information	Availability
	Scale number	
I<–>I1	Weighing range	For multi range or multi interval scales only
	Weight below minimum weight	
	Automatic taring	
	Automatic clearing of the tare weight	
>0<	Center of zero indication	Depending on local Weights and Measures regulations
Σ	Totalization	
Fact	Fact needs to be done	Displayed only if the function is supported by the weighing platform, e.g., PBK9-/PFK9-series

1.2.4 Keyboard

Function keys

Key	Name	Function in the operating mode	Function in the menu
	Power	• Switching on and off • Cancelling editing	• Cancelling editing • Exiting menu
C	Clear	• Clearing tare • Leaving info page • Leaving application	• Clearing value • Clearing digit
	Switch	• Switching over weight unit	• Re-editing
	Zero	• Setting scale to zero • Clearing tare	
	Tare	• Taring scale • Clearing previous tare	
i	Info	• Activating info screen • Proceeding to the next info line / info page • Freezing and releasing startup screen	
	Transfer	• Transferring data to a printer or computer	• Confirming entry/selection

Soft keys

To meet your specific application requirements, ICS466x offers 16 soft keys which can be configured in the `Terminal` menu. The soft keys are divided into 4 lines (pages).

Factory setting

Page 1	 Over/Under Checkweighing	 Recall article	 Identification 1		 Next page
Page 2	 Save article		 Alibi memory		 Next page

Page 3, Page 4

Pages 3 and 4 are free for customer configuration.
When scrolling further after the last page, page 1 is displayed again.

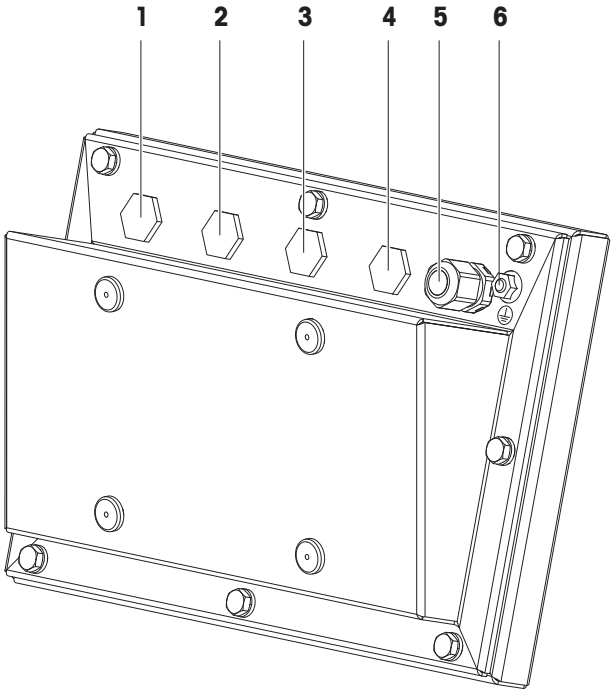
Operating soft keys

– Press the key below the desired function.

Soft key options

Symbol	Menu setting	Function
→0←	Zero	
→T←	Tare	
x 10	High resolution	Show the weight value with 10 times higher resolution
	Average weighing	Start average weighing
ID1	ID1, ID2, ID3	Enter identifications
ID2		
ID3		
Prompt	Prompt	Start a predefined workflow. The user will be guided step by step.
Alibi	Alibi memory	Call up the optional alibi memory
	Switch scale	Switch between the connected scales
VAR	Ref n var	Determine the average piece weight, freely adjustable
FIX	Ref n fix	Determine the average piece weight, fixed reference sizes
	APW	Enter the average piece weight
	APW optimization	Reference weight optimization
	Weight/count	Switch between weight display and display of pieces
Σ	Totalizing	
	Over/Under Checkweighing	Enter Over/Under Checkweighing parameters
	Save article	Save the current article parameters in the database
	Recall article	Recall parameters from the database
	Display layout	Switch between default weight display and 3-line mode
#	Consecutive number	Enter start value for printout with consecutive number

1.2.5 Connections



1 Power supply unit APS768x

2 Intrinsically safe RS232 interface

3 Communication interface

4 Second (digital) weighing platform

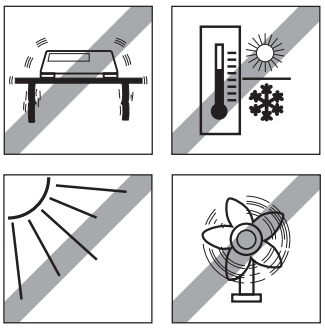
5 Weighing platform (analog or digital)

6 Equipotential bonding terminal (EB)

- On connections (1) to (4) blind plugs are mounted at the factory.
- When connecting METTLER TOLEDO devices, M16x1.5 cable glands are provided with the devices.
- The cable gland on connection (5) is provided for connecting an analog weighing platform.

1.3 Commissioning

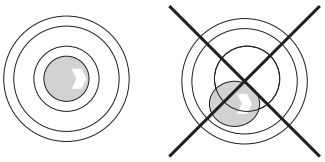
1.3.1 Selecting the location



The correct location is crucial for the accuracy of the weighing results.

1 Select a stable, vibration-free and, if possible, a horizontal location for the weighing platform.
   ⇨ The ground must be able to safely bear the weight of the fully loaded weighing platform.
2 Observe the following environmental conditions:
   ⇨ No direct sunlight
   ⇨ No strong drafts
   ⇨ No excessive temperature fluctuations

1.3.2 Leveling of weighing platforms



Only weighing platforms that have been levelled precisely horizontally, provide accurate weighing results. Weights and Measures approved weighing platforms have a level bubble to simplify levelling.

– Turn the adjustable feet of the weighing platform until the level bubble's air bubble is inside the inner circle.

For more details refer to the weighing platform documentation.

2 Operation

2.1 Switching on/off

Switching on

– Press ⏻.

⇨ For a few seconds the device shows a start-up screen with device name, software version, serial number of the weighing terminal and the Geo Code value.

- You can freeze the start-up screen by pressing i.
- When you start a compact scale, the metrology line shows whether it is approved or not. If you have ordered an approved weighing system, approval has been done in the factory already (not for the US market).
- **To ensure accurate weighing results, wait 15 minutes after switching on before starting weighing operation.**

Switching off

– Press ⏻.

⇨ Before the display goes out, `-OFF-` appears briefly.

Resetting

– Press and hold ⏻ for approx. 5 seconds.

⇨ The device is switched off.

2.2 Straight weighing

1 Place weighing sample on the scale.
2 Wait until the stability monitor ○ disappears.
3 Read the weighing result.

2.3 Switching units

If an additional second weight unit is configured in the menu, it is possible to switch back and forth between the two weight units.

– Press ⟳.

⇨ The weight value is displayed in the second unit.

- Possible units are g, kg, oz, lb, lb-oz, t and PCS in piece counting.
- When in the menu `Scale -> Disp. unit & res. -> Unit roll` is set to `On`, the weight value can be displayed in all available weight units by repeatedly pressing ⇨.

2.4 Zeroing / Zero point correction

Zeroing corrects the influence of slight changes on the load plate or minor deviations from the zero point.

Manual

1 Unload scale.

2 Press →0←.

⇨ Zero appears in the display.

Automatic

In case of non-approved scales, the automatic zero point correction can be deactivated in the menu or the zero range can be changed. Approved scales are set fixed at 0.5 d per second.

- The zero function is only available within a limited weighing range.
- After zeroing the scale, the whole weighing range is still available.

2.5 Weighing with tare

2.5.1 Taring

– Place the empty container on the scale and press →T←.

⇨ The zero display and the symbol **NET** appear.

⇨ The tare weight remains stored until it is cleared.

2.5.2 Clearing the tare

– Press **C**.

⇨ The symbol **NET** goes out, the gross weight appears in the display.

If the symbol [T] is displayed, i.e., the tare function `Auto clear tare` is activated in the `Scale` menu, the tare weight is automatically cleared as soon as the scale is unloaded.

2.5.3 Automatic clearing the tare

A tare weight is automatically cleared when the scale is unloaded.

Prerequisite

The symbol [T] is displayed, i.e., the tare function `Auto clear tare` is activated in the `Scale` menu.

The tare weight must be heavier than 9 scale divisions.

2.5.4 Automatic taring

If you place a weight on an empty scale, the scale tares automatically and the symbol **NET** is displayed.

Prerequisite

The symbol [T] is displayed, i.e., the tare function `Auto tare` is activated in the `Scale` menu.

The weight to be tared automatically, e.g., packaging material, must be heavier than 9 scale divisions.

2.5.5 Chain tare

With this function it is possible to tare several times if, e.g., cardboard is placed between individual layers in a container.

- The tare function `Chain tare` is activated in the `Scale` menu.

1 Place the first container or packaging material on the scale and press →T←.
   ⇨ The packaging weight is automatically saved as the tare weight, the zero display and the symbol **NET** appear.
2 Load the sample and read/print out the result.
3 Place the second container or packaging material on the scale and press →T← again.
   ⇨ The total weight on the scale is saved as the new tare weight. The zero display appears.
4 Load the sample in the second container and read/print the result.
5 Repeat steps 3 and 4 for other containers.

2.5.6 Tare preset

For established container weights enter the tare weight numerically or via barcode / SICS command. Thus, you do not have to tare the empty container.

The entered tare weight is valid until a new tare weight is entered or the tare weight is cleared.

Tare preset with numeric entry

1 Enter the known tare weight and press →T← to confirm.
   ⇨ The weight display shows the negative tare weight and the symbol **NET** appears.
2 Place the full container on the weighing platform.
   ⇨ The net weight is displayed.

Tare preset with barcode entry

- For barcode use, `Tare preset` is selected as destination for external input in the menu under `Communication -> COMx -> External input -> Destination`.

1 Enter the known tare weight via barcode.
   ⇨ The weight display shows the negative tare weight and the symbol **NET** appears.
2 Place the full container on the weighing platform.
   ⇨ The net weight is displayed.

Tare preset with SICS command from a connected computer

1 Enter the known tare weight on the computer using the SICS command `TA_Value_Unit`.
   ⇨ The weight display shows the negative tare weight and the symbol **NET** appears.
2 Place the full container on the weighing platform.
   ⇨ The net weight is displayed.

2.6 Displaying information

Up to 5 different items can be configured in the menu for the **i** key. Depending on the configuration in the menu under `Terminal -> Device -> Keyboard -> Info key`, the following data can be assigned in any order, e.g.,

- Date & Time
- Weight values
- Identifications
- Article information
- Application parameters
- Device information
- Serial numbers and software versions

On the second and third info page, system and contact information can be displayed.

1 Press **i**.
   ⇨ The (first) info page is displayed.
2 Press **i** again.
   ⇨ The next info screen is displayed.
3 To leave the info screens, press **C**.

An info screen is displayed until **i** is pressed again or until **C** is pressed.

2.7 Printing results

- The printer or computer has to be located in the safe area.
- The data have to be transferred to the safe area via the ACM200 interface converter.

– Press →.
  ⇨ The defined data is printed out or transferred to the computer.

- The printout content can be defined in the menu under `Communication -> COMx -> Define Templates`. The template has to be assigned to the printout in the `Application` menu.
- If in the `Application` menu `Memory mode` is set to `Alibi` or `Transaction`, the weighing result is stored in the memory when pressing →.

Printing without pressing a key (clever print)

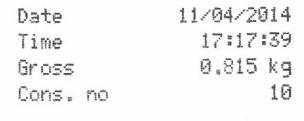
- In the menu `Application -> Clever print -> Activate` is set to `On`.
- To initiate the next printout, the weight must drop below the set threshold.

1 Put the weighing sample on the load plate.
  ⇨ When a stable weight value is reached, the result is printed automatically.
2 Remove the weighing sample from the load plate and load the next weighing sample.
  ⇨ When the weight value has dropped below the set threshold, the next stable weight value is printed automatically.

Printout with consecutive number

The device offers the possibility to number the weighings on the printout.

- In the selected template `Consecutive number` is assigned to a line.
- To define a start value, a soft key must be defined as `Consecutive number` ([#]) in the menu under `Terminal -> Device -> Keyboard -> Soft keys`.



1 To enter a start value for the consecutive number, press the soft key [#].
2 Enter the desired start number and confirm with →.
  ⇨ The weighing results are printed out with a consecutive number, beginning at the entered start number.

- If no start value is entered, the consecutive number will start with 1.
- The consecutive number can be displayed in the auxiliary line as well (`Terminal -> Device -> Display -> Auxiliary line -> Consecutive number`).

2.8 Average (dynamic) weighing

With the average weighing function, it is possible to weigh moving weighing samples such as animals. If this function is activated, is displayed in the info line. With average weighing, the scale calculates the mean value from weighing operations within a certain time interval.

Start via soft key (factory setting)

- Weighing sample heavier than 9 scale divisions.

1 Place the weighing sample on the scale.

2 Press the soft key to start average weighing.

   ⇨ During average weighing, stars appear in the display, and the average result will be displayed with the symbol ✱.

3 Unload the scale to begin a new average weighing operation.

Start via hard key

- `Application -> Average Weighing -> Mode -> Print key` (factory setting), `Info key` or `Switch key` is selected in the menu.
- Weighing sample heavier than 9 scale divisions.

1 Place the weighing sample on the scale.

2 Press the key defined in the menu to start average weighing.

   ⇨ During average weighing, stars appear in the display, and the average result will be displayed with the symbol ✱.

3 Unload the scale to begin a new average weighing operation.

With automatic start

- `Application -> Average -> Mode -> Auto` is selected in the menu.
- Weighing sample heavier than 9 scale divisions.

1 Place the weighing sample on the scale.

   ⇨ Average weighing starts automatically.

   ⇨ During average weighing, stars appear in the display, and the average result will be displayed with the symbol ✱.

2 Unload the scale to start a new average weighing operation.

2.9 Working with identifications

Weighing series can be assigned with 3 identification numbers ID1, ID2 and ID3 with up to 40 numeric characters that are also printed out in the protocols. If, for example, a customer number and a batch number are assigned, it can be clearly seen in the protocol which batch was weighed for which customer.

Direct entry

- At least one of the soft keys `ID1, ID2` or `ID3` is activated in the menu under `Terminal -> Device -> Keyboard -> Soft keys`.
- To display the identification in the auxiliary line, `ID1, ID2` or `ID3` must be activated in the menu under `Terminal -> Device -> Display -> Auxiliary line`.

1 Press the desired soft key **ID1**, **ID2**, **ID3**.
   ⇨ The ID entered last is displayed.

2 Enter the ID via the numeric keyboard and confirm with ⮆.
   ⇨ The entered ID is assigned to the following weighings until the ID is changed.

Barcode use (for one identification only)

- `ID1, ID2` or `ID3` is selected as destination for external input in the menu under `Communication -> COMx -> External input -> Destination`.
- To display the identification in the auxiliary line, `ID1, ID2` or `ID3` has to be activated in the menu under `Terminal -> Display -> Auxiliary line`.

– Scan the ID.
   ⇨ The ID is assigned to the following weighings until a new ID is scanned.

Using SICS command set (up to three identifications)

- To display the identification in the auxiliary line, `ID1, ID2` or `ID3` has to be activated in the menu under `Terminal -> Display -> Auxiliary line`.

– Send the ID command (I12, I13 or I14) from a PC.
   ⇨ The ID is assigned to the following weighings until a new ID is sent.

2.10 Working in a higher resolution

The weight value can be displayed in a higher resolution continuously or when called.

- Soft key `x10 Display` is activated in the `Terminal` menu.

– Press soft key **x 10**.
   ⇨ The weight value is displayed in a resolution at least 10x higher and is marked with the symbol ✱.
   ⇨ The higher resolution is displayed until the soft key **x 10** is displayed again.

With approved weighing platforms, the weight value appears in a higher resolution for 3 seconds after the soft key **x 10** is pressed.

2.11 Switching scales

- Two scales are connected to the weighing terminal.
- The soft key `Switch scale` is activated in the `Terminal` menu.

– Press the soft key ⚖ to switch the active scale.
   ⇨ The current active scale is displayed in the symbol and info line on the top of the display.

2.12 Working with a prompt

2.12.1 Prompt overview

The device offers prompts for frequently used workflows. The weighing terminal will then lead you from step to step.

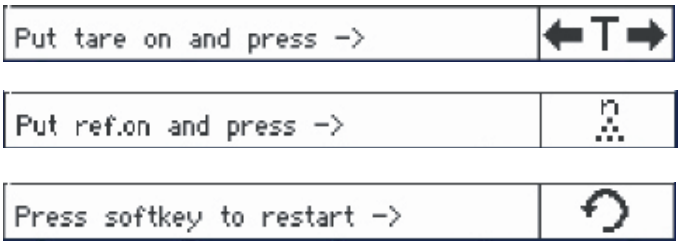
In the `Application` menu one of the following prompts can be activated:

- `Tare/Sample` – counting with first taring and then determining the average piece weight
- `Sample/Tare` – counting with first determining the average piece weight and then taring
- `Hands free` – counting without pressing any key
- `Multi tare` – taring several containers with the same tare weight
- `Additive tare` – adding different tare values
- `Take away` – checkweighing out of a container

- During prompting, no other soft keys are available.
- To start a prompt, the soft key **Prompt** must be activated in the `Terminal` menu.

2.12.2 Tare/Sample

This prompt will guide you through piece counting with first taring and then determining the average piece weight.



1 Check the current reference size which is indicated on the soft key VAR (Ref N var).
2 If necessary, change the reference size, see Counting section.
3 Press the prompt soft key.
   ⇨ In the soft key line the instructions for the first step are displayed.
4 Load the tare weight and confirm with the indicated soft key.
   ⇨ In the soft key line the instructions for the next step are displayed.
5 Load the reference parts and confirm with the indicated soft key.
   ⇨ The display unit changes to PCS and the soft key line changes.
6 Load the weighing samples and read the number of pieces.
7 To restart counting with a new reference, press the indicated soft key.
   ⇨ **Cleared** is displayed briefly before the first prompt is displayed again.
8 Repeat steps 4 to 7 for other references.
9 To leave piece counting, press **C**.
   ⇨ **Cleared** is displayed briefly.

If a printer is connected, each individual result can be printed out by pressing ⎙→.

2.12.3 Sample/Tare

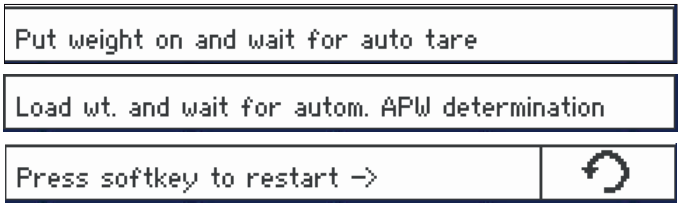
This prompt will guide you through piece counting with first determining the average piece weight and then taring.

1 Check the current reference size which is indicated on the soft key VAR (Ref n var).
2 If necessary, change the reference size, see Counting section.
3 Press the prompt soft key.
   ⇨ In the soft key line the instructions for the first step are displayed.
4 Load the reference parts and confirm with the indicated soft key.
   ⇨ The display unit changes to PCS and the soft key line changes.
5 Load the tare weight and confirm with the indicated soft key.
   ⇨ In the soft key line the instructions for the next step are displayed.
6 Load the weighing samples and read the number of pieces.
7 To restart counting with a new reference, press the indicated soft key.
   ⇨ **Cleared** is displayed briefly before the first prompt is displayed again.
8 Repeat steps 4 to 7 for other references.
9 To leave piece counting, press **C**.
   ⇨ **Cleared** is displayed briefly.

If a printer is connected, each individual result can be printed out by pressing ⎙.

2.12.4 Hands free

This prompt will guide you through piece counting without pressing a key.



1 Press the prompt soft key.
   ⇨ In the soft key line the instructions for the first step are displayed.
2 Load the tare weight.
   ⇨ When the weight is stable, an automatic taring is carried out.
   ⇨ In the soft key line the instructions for the next step are displayed.
3 Load the indicated number of reference parts.
   ⇨ The average piece weight is determined automatically.
   ⇨ The weight unit changes to PCS and the soft key line changes.
4 Load the weighing samples and read the number of pieces.

Restarting piece counting

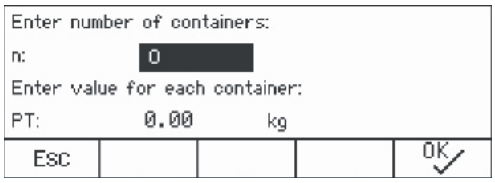
– To restart counting with a new reference, press the indicated soft key.
   ⇨ **Cleared** is displayed briefly before the first prompt is displayed again.

Leaving piece counting

– To leave piece counting, press **C**.
   ⇨ **Cleared** is displayed briefly.

2.12.5 Multi tare

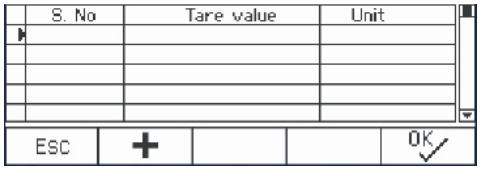
This prompt will guide you through taring a bundle of containers with the same known tare weight.

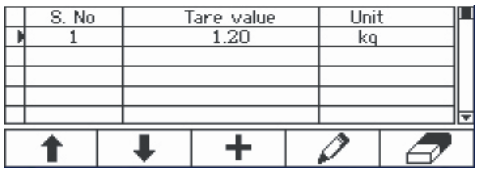


1 Press the prompt soft key.
   ⇨ The number of containers (n) is highlighted.
2 Enter the number of containers and confirm entry with the soft key OK.
   ⇨ The tare value of a single container is highlighted.
3 Enter the known tare weight of a single container and confirm entry with the soft key OK.
   ⇨ When all entries are made, the weight is shown in the display.
   E.g., with a bundle of 6 containers of 0.4 kg each, a PT (preset tare) value of 2.4 kg is displayed for the whole bundle.
4 Weigh the bundle.
   ⇨ The net weight of the bundle is displayed without extra taring.
5 To leave prompting, press **C**.
   ⇨ **Cleared** is displayed briefly.

2.12.6 Additive tare

This prompt will guide you through taring, e.g., a pallet with containers of known tare weights.





1 Press the soft key **Prompt**.
   ⇨ A table for tare weights is displayed
2 Press the soft key [+].
   ⇨ A window opens to enter the tare weight of the first container.
3 Enter the known tare weight and confirm with the soft key [OK].
   ⇨ The first tare weight is entered in the table.
4 When all tare weights are entered, press [→] to finish the entry.
   ⇨ The total of all tare weights is displayed as the pre-tare value indicated with PT.
5 Weigh the pallets.
   ⇨ The net weight of the pallet is displayed without extra taring.
6 To leave prompting, press **C**.
   ⇨ **Cleared** is displayed briefly.

Soft key functions

Soft key	Meaning
[↓]	Selecting a tare weight
[↑]	
[+]	Adding a tare weight
[✎]	Modifying a tare weight
[⌫]	Deleting a tare weight

2.12.7 Take away

This prompt will guide you through weighing the same items into a container or weighing out of a container without pressing a key between the actions.

1 Press the prompt soft key.

⇨ The screen to enter target values is displayed.

2 Enter target values as described in the Checkweighing section.
For weighing in, enter a positive target value. For weighing, out enter a negative target value.

⇨ **New target set!** is displayed briefly.

3 For weighing in, place the empty container on the scale.
For weighing out, place the full container on the scale.

4 Press →T← to tare the container.

5 For weighing in, place the checkweighing material into the container.
For weighing out, remove the checkweighing material from the container.

⇨ If the applied/removed weight or the applied/removed amount is within the tolerance values, taring is carried out automatically.
The next item can be weighed in/removed.

6 To leave prompting, press **C**.

⇨ **Cleared** is displayed briefly.

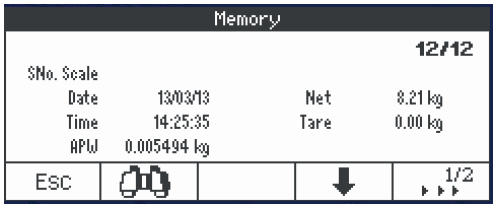
- When using an item which is too light or too heavy, taring must be carried out automatically.
- Select the `Auto print` feature to generate an automatic printout when the weight is within or outside of tolerances.

2.13 Calling up alibi log file

If requested by national regulations, the optional Alibi memory is available to trace all weighing activities on the scale. Each printout is automatically stored in the Alibi memory with the mandatory data. Up to 300,000 data records can be stored in the optional Alibi memory.

In addition, you can store one more item, e.g., device name, device location or article number. Select the additional item in the menu under `Application -> Memory -> Custom field`.

– Press the soft key **Alibi**.
  ⇨ The alibi record of the last weighing is displayed.
  ⇨ In the example, the `Custom field` is set to `APW` (Average Piece Weight).



Soft key functions

Page	Soft key	Meaning
1	ESC	Leaving the Alibi memory
		Searching the Alibi memory
		To the next Allibi memory record
		To the previous Alibi memory record
2		Scroll the Alibi memory records forward in steps of 5
		Scroll the Alibi memory records backward in steps of 5
		To the first Alibi memory record
		To the last Alibi memory record

Searching is possible by all data fields, except the Custom field.

2.14 Cleaning

⚠ WARNING

Explosion hazard

1 Strictly observe the instructions of the operating company.
2 Avoid electrostatic charging by wearing suitable working clothes when operating in hazardous areas.

Notes on cleaning

- Only use a clean damp cloth and gently wipe the keypad.
- Use water or mild, non-abrasive cleaning agents.
- Do not spray cleaner directly on the weighing terminal.
- Do not use any acids, alkalis or strong solvents.
- Do not clean the weighing terminal using high-pressure or high-temperature water.
- Observe all existing regulations on cleaning intervals and permissible cleaning agents.
- Do not use compressed air or vacuum.
- Remove dust layers.

2.15 Verification test

The weighing instrument is verified if:

- the accuracy class is displayed in the metrological line,
- the approval readability is shown with "e = readability",
- it bears an official verification mark,
- the validity is not expired.

The weighing instrument is also verified if:

- the metrological line shows "Approved scale",
- labels with the metrological data are placed near the weight display,
- the securing seal is not tampered with,
- it bears an official verification mark,
- the validity is not expired.

The period of validity is country-specific. It is in the responsibility of the owner to renew verification in due time.

Strain gauge weighing platforms

Strain gauge weighing platforms use a Geo Code to compensate gravitational influence. The manufacturer of the weighing instrument uses a defined Geo Code value for verification.

1 Check if the Geo Code in the instrument corresponds with the Geo Code value defined for your location.
   ⇨ The Geo Code value is displayed when you switch on the instrument.
   ⇨ The Geo Code value for your location is shown in the Appendix.
2 Call the **METTLER TOLEDO** service technician if the Geo Code values do not match.

3 Counting

3.1 Counting parts into a container

- The soft keys `Ref N var` (VAR) and/or `Ref N fix` (FIX) are activated in the menu under `Terminal -> Device -> Keyboard -> Soft keys` (if not shown by default).

1 Place the empty container on the scale and press →T←.
   ⇨ The container is tared, the zero display and the symbol **NET** appear.
2 Place the number of reference parts on the scale as indicated on the soft key FIX or VAR and press the corresponding soft key.
   ⇨ The scale determines the average piece weight and then shows the number of reference pieces.
3 Add more parts to the container until the required number of pieces is reached.
4 When piece counting is completed, press **C** to clear the reference.
   ⇨ The scale is ready for the next weighing or counting operation.

- The average piece weight remains saved until **C** is pressed or a new average piece weight is determined.
- With ↻ or soft key ■/∴ (Weight count) you can switch between the number of pieces and the weighing units preset.
- The average piece weight (APW), for example, the weight of an individual reference unit, can be displayed on the info page or in the auxiliary line.
- If `Auto clear APW` is set to `On` in the menu under `Application -> Counting`, the average piece weight is automatically cleared after each counting operation.
- The achieved counting accuracy can be displayed in the auxiliary line under `Terminal -> Device -> Display -> Auxiliary line`.

3.2 Counting parts out of a container

- The soft keys `Ref N var` (VAR) and/or `Ref N fix` (FIX) are activated in the menu under `Terminal -> Device -> Keyboard -> Soft keys` (if not shown by default).

1 Place the full container on the scale and press →T←.
   ⇨ The container is tared, the zero display and the symbol **NET** appear.
2 Remove the number of reference parts out of the container as indicated on the soft key FIX or VAR and press the corresponding soft key.
   ⇨ The scale determines the average piece weight and then shows the number of reference pieces removed, together with a minus sign.
3 Remove more parts out of the container until the required number of pieces is reached.
4 When piece counting is completed, press **C** to clear the reference.
   ⇨ The scale is ready for the next weighing or counting operation.

3.3 Determining the parts in a full container

When you know the tare weight of the container, the number of parts in the container can be determined.

- The soft keys `Ref N var` (VAR) and/or `Ref N fix` (FIX) are activated in the menu under `Terminal -> Device -> Keyboard -> Soft keys` (if not shown by default).

1 Place the number of reference parts on the scale as indicated on the soft key FIX or VAR and press the corresponding soft key.
   ⇨ The scale determines the average piece weight and then shows the number of reference pieces.
2 Enter or scan with a barcode reader the known tare weight and press →T← to confirm.
   ⇨ The weight display shows the negative tare weight and the symbol **NET** appears.
3 Place the full container on the weighing platform.
   ⇨ The number of pieces in the container is displayed.

3.4 Counting with a known average piece weight

- The soft key `APW` (Average Piece Weight,) is activated in the menu under `Terminal -> Device -> Keyboard -> Soft keys` (if not shown by default).

– Enter the known average piece weight and press the soft key .
   ⇨ The scale changes the unit to PCS.

The rest of the counting procedure is as described in [Counting parts into a container ▸ Page 28].

3.5 Changing reference quantity

3.5.1 Free reference quantity

- The soft key `Ref N var` (VAR) is activated in the menu under `Terminal -> Device -> Keyboard -> Soft keys`.
- In the `Application -> Counting` menu, `Fixed ref. size` is set to `Off`.

1 Place any number of reference parts on the scale.
2 Enter the number of reference parts and press the soft key VAR.
   ⇨ The scale determines the average piece weight and then shows the number of pieces. In the soft key VAR the new number of reference parts is indicated.

The rest of the counting procedure is as described in [Counting parts into a container ▸ Page 28].

3.5.2 Selecting reference quantity out of a set

With soft key [FIX] the following set of reference quantities is available: 5, 10, 20, 50, 100.

- The soft key `Ref N fix` ([FIX]) is activated in the menu under `Terminal -> Device -> Keyboard -> Soft keys`.

1 Place the desired number of reference parts (5, 10, 20, 50, 100) on the scale.
2 Press and hold the soft key [FIX] until the soft key line changes.
3 Press the soft key for the desired number of reference parts.
   ⇨ The scale determines the average piece weight and then shows the number of pieces.
   ⇨ In the soft key [FIX] the new number of reference parts is indicated.

The rest of the counting procedure is as described in [Counting parts into a container ▸ Page 28].

3.6 Counting with reference weight check

The reference weight check ensures that the reference weight is high enough to lead to a good counting result.

- At least one of the soft keys `Ref N var` ([VAR]), `Ref N fix` ([FIX]) or `APW` ([ ]) is activated in the menu under `Terminal -> Device -> Keyboard -> Soft keys`.
- `Ref. weight check` is set to `On` under `Application -> Counting`.

1 Determine the average piece weight as described in "[Counting parts into a container ▸ Page 28]"
   ⇨ If the average piece weight is not sufficient, **Add x PCS** appears.
2 Add the displayed number of pieces.
   ⇨ The average piece weight is determined again with the larger reference quantity.

The rest of the counting procedure is as described in "[Counting parts into a container ▸ Page 28]".

The tolerance for the reference weight check can be modified in the menu under `Application -> Counting -> Ref. weight -> Ref. weight check`.

3.7 Reference optimization

3.7.1 Automatic reference optimization

The greater the reference quantity, the more accurately the scale determines the number of pieces.

- The soft keys `Ref N var` ([VAR]) and/or `Ref N fix` ([FIX]) are activated in the menu under `Terminal -> Device -> Keyboard -> Soft keys`.
- In the `Application -> Counting` menu, `APW optimization` is set to `Auto`, the symbol ☑ appears in the display.

1 Place the indicated number of reference parts on the scale and press the soft key [FIX] or [VAR].
2 Place additional reference parts on the scale. The maximum for the additional reference parts cannot be larger than the original sample.
   ⇨ The scale automatically optimizes the average piece weight with the larger number of reference parts.

The rest of the counting procedure is as described in [Counting parts into a container ▸ Page 28].

3.7.2 Manual reference optimization

The greater the reference quantity, the more accurately the scale determines the number of pieces.

- The soft keys `Ref N var` (VAR) and/or `Ref N fix` (FIX) are activated in the menu under `Terminal -> Device -> Keyboard -> Soft keys`.
- In the `Application -> Counting` menu, `APW optimization` is set to `Soft key`.
- In the `Terminal -> Device -> Keyboard -> Soft keys` menu, the soft key `APW optimization` is activated.

1 Place the indicated number of reference parts on the scale and press the soft key VAR or FIX.
2 Place additional reference parts on the scale and press soft key ✓.
   ⇨ The scale automatically optimizes the average piece weight with the larger number of reference parts.

The rest of the counting procedure is as described in [Counting parts into a container ▸ Page 28].

3.8 Counting with automatic reference determination

- In the `Application -> Counting` menu, `Autosampling` is set to `On`.

– Place the indicated number of reference parts on the scale.
   ⇨ The scale automatically determines the average piece weight and then shows the quantity.

The rest of the counting procedure is as described in [Counting parts into a container ▸ Page 28].

Pressing the soft key VAR (Ref n VAR) or FIX (Ref n FIX), the last average piece weight is cleared and the current weight is set as the new reference weight.

3.9 Counting with reference and bulk scale

3.9.1 Weighing systems with two scales

ICS466x can handle a weighing system with 2 scales.

There are two possibilities for counting with a scale system:

- Counting with **reference scale** and **bulk scale**:
  e.g., a high precision scale for determining the reference and a floor scale for counting large quantities.
- Counting with **auxiliary scales**:
  e.g., a high precision scale for counting small parts and a floor scale for counting bigger parts.

3.9.2 Counting with reference and bulk scale

- At least one of the soft keys `Ref N var` (VAR), `Ref N fix` (FIX) or `APW` ( ) is activated under `Terminal -> Device -> Keyboard -> Soft keys`.
- In the `Application -> Counting -> Counting system` menu, one scale is configured as `Reference scale` for determining the average piece weight and the other scale is configured as `Bulk scale` for counting large numbers of pieces.

1 Place the indicated number of reference parts on the **reference scale** and press the soft key FIX or VAR.

⇨ After determining the average piece weight the scale is automatically switched to the bulk scale.

2 Place the empty container on the bulk scale and press →T←.

⇨ The container is tared and the zero display appears.

3 Add the parts to the container until the required number of pieces is reached.

Depending on the setting for `Total count` under `Application -> Counting -> Counting system`, the bulk scale will show either the number of pieces on the bulk scale only or the sum of pieces on both reference and bulk scale.

3.9.3 Counting with auxiliary scales

- At least one of the soft keys `Ref N var` (VAR), `Ref N fix` (FIX) or `APW` ( ) is activated in the menu under `Terminal -> Device -> Keyboard -> Soft keys`.
- In the `Application -> Counting -> Counting system` menu, at least one scale of the system is configured as `Auxiliary scale`.
- In the `Terminal -> Device -> Keyboard -> Soft keys` menu, the soft key `Switch scale` is activated.

1 Make sure that the selected scale is suitable for the product to be counted.

2 Carry out counting as described in [Counting parts into a container ▸ Page 28].

When changing the product to be counted, always check which of the auxiliary scales is the most suitable. If necessary, change the scale.

3.10 Counting by calling up an article from the database

3.10.1 Storing an article in the database

The software tool METTLER TOLEDO databICS offers the possibility to define articles on a PC and to transfer this information to the database of the weighing terminal, see www.mt.com/ind-databics.

- At least one of the soft keys `Ref N var` (VAR), `Ref N fix` (FIX) or `APW` ( ) is activated in the menu under `Terminal -> Device -> Keyboard -> Soft keys`.
- The soft key `Save article` ( ) is activated in the menu under `Terminal -> Device -> Keyboard -> Soft keys`.

1 Place the indicated number of reference parts on the **reference scale** and press the soft key FIX or VAR.

2 Press the soft key .

⇨ A new screen is displayed to enter an article.

3 Enter the article and confirm with the soft key .

⇨ **Record stored** is displayed briefly. The article is stored.

- If the `Description field` is activated in the `Application -> Database` menu, you are able to enter an article description as well.
- When you always use the same container, the tare weight can be saved with the article. Just tare the container before determining the reference.
- If the selected article already exists, the message **Article already exists – Overwrite article?** is displayed.

3.10.2 Recalling an article from the database using a soft key

- The soft key `Load article` ( ) is activated in the menu under `Terminal -> Device -> Keyboard -> Soft keys`.

1 Press the soft key .

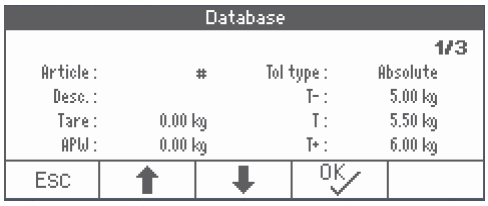
⇨ The database opens. The article data of the first database record are displayed.

⇨ For a counting article, the fields on the left side are significant.

2 Use the soft keys / to navigate through the database records. On the second soft key page, the soft keys and are available to scroll in steps of 5.

3 Confirm the selected data record with the soft key .

⇨ **Record loaded** is displayed briefly.
With a counting article, the weight unit changes to PCS.



3.10.3 Recalling an article from the database with a barcode reader

- If a barcode reader is connected to the weighing terminal via IS-RS232 (COMx), refer to the barcode reader documentation.
- The relevant COM port is configured as external input (`Communication -> COMx -> Mode -> External input`).
- The destination of the external input is configured as article (`Communication -> COMx -> External input -> Destination`).

– Scan the barcode with the barcode reader.
  ⇨ The article data are loaded.

3.10.4 Recalling an article from the database by entering the article number

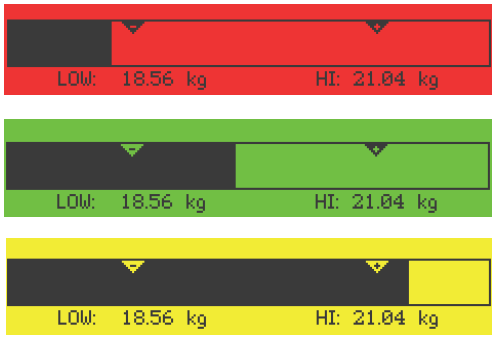
– If you know the article number, just enter the article number and press the soft key [⇔].

4 Over/Under Checkweighing

4.1 Overview

The devices offer Over/Under Checkweighing functions. The respective settings in the menu are described in the `Application -> Over/Under` menu section.

The correspondingly colored background lighting allows rapid detection of the status "too light" (factory setting: red), "good" (factory setting: green) and "too heavy" (factory setting: yellow). The colors can be modified in the menu.



Tolerance types

Different entries are required at the beginning of Over/Under Checkweighing / Checkcounting, depending on the tolerance type setting.

Absolute A low and a high weight value must be entered. These weights and all weights within this range are treated as being within tolerance.

Relative Target weight (Target) as well as lower tolerance (Tol–) and upper tolerance (Tol+) have to be specified. The tolerances are displayed as relative deviations from the target weight.

Percent Target weight (Target) as well as lower tolerance (Tol–) and upper tolerance (Tol+) have to be specified. At Over/Under Checkweighing the weight value is represented as a percentage of the target weight. The target weight value is 100 % or 0 % at Over/Under Checkweighing to zero.

4.2 Specifying target values for Over/Under Checkweighing

- The soft key `Over/Under` (⬅✓➡) is activated in the menu under `Terminal -> Device -> Keyboard -> Soft keys` (if not shown by default).

1 Press the soft key ⬅✓➡.
   ⇨ The current Over/Under Checkweighing parameters are displayed.
2 Check the tolerance type.
3 To change the tolerance type press the soft key ✎.
4 Confirm the tolerance type with the soft key OK.
5 Load the requested weight or enter the weight value and confirm with the soft key OK.
   ⇨ The next weight is highlighted.
6 Repeat step 5 until **New target set** is displayed.
   ⇨ The Over/Under Checkweighing display appears, the scale is ready for Over/Under Checkweighing.

- If tolerance default values have been set in the menu, only the target has to be specified with tolerance types "Relative" and "Percent".
- The upper tolerance value has to be greater than or equal to the lower one (High >= Low) or, respectively, the target weight has to be greater than or equal to the lower tolerance value and smaller than or equal to the upper tolerance (Tol+ >= Target >= Tol–).
- To enter target values use soft key ✎ to open entry and soft keys ⬅, ⬇, ⬆, ➡ to enter the target values.

4.3 Specifying target number of pieces for Over/Under Checkcounting

- The soft key `Over/Under` (⬅✓➡) is activated in the menu under `Terminal -> Device -> Keyboard -> Soft keys` (if not shown by default).
- At least one of the counting soft keys `Ref N VAR` (VAR), `Ref N FIX` (FIX) or `APW` ( ) is activated in the `Terminal` menu.

1 To determine the average piece weight, apply the indicated number of reference parts as indicated on the soft key VAR or FIX and press the corresponding soft key.
   ⇨ The number of reference parts is displayed.

2 To determine the target number of pieces, proceed as described in the previous section.
   ⇨ The display unit is PCS.

- For alternate procedures to determine the average piece weight, refer to the Counting section.
- When using the unit PCS, the tolerance type Percent is not available.
- Once the target values are specified, the Over/Under Checkcounting procedures are the same as the Over/Under Checkweighing procedures.

4.4 Over/Under Checkweighing or Checkcounting procedure

The devices facilitate Over/Under Checkweighing and Checkcounting through differently colored background lighting for the status "too light" (factory setting: red), "good" (factory setting: green) and "too heavy" (factory setting: yellow).

1 Specify the target values as described in the previous sections.

2 Place the Over/Under Checkweighing or Check-counting material on the scale.
   ⇨ Depending on the applied weight, the color of the background lighting changes. Weight information is displayed in accordance with the display setting and the Over/Under Checkweighing settings.

Tolerance type "Absolute"

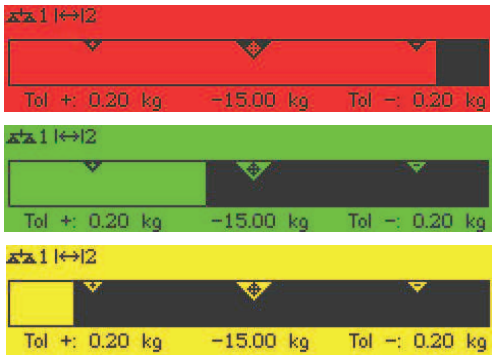
Tolerance type "Relative"

Tolerance type "Percent"

4.5 Over/Under Checkweighing during subtractive weighing

Assistance through the colored background and the graphical weighing aid is also possible during subtractive weighing and subtractive counting.

1 Specify target values as described in Specifying target values for Over/Under CheckweighingSpecifying target values for Over/Under Checkweighing or Filling.
   ⇨ The target value is indicated with a negative sign.
2 Place a full container on the weighing platform and tare it.
3 Remove as much from the weighing sample as required for the display to change to the status "good" (factory setting = green).
4 Tare the unit again.
   ⇨ The scale is ready for the next removal.



4.6 Over/Under Checkweighing with "Quick start"

If default values for the tolerances are used with tolerance types "Relative" or "Percent", Over/Under Checkweighing can be started by pressing just one key.

- The setting `On` is selected in the menu under `Application -> Over/Under -> Default Values`.
- Tolerance values are defined under `Application -> Over/Under -> Default Values`.
- The selected tolerance type matches the entered default values.

– Place the target weight or target amount on the scale and press the soft key [←✓→].
   ⇨ The applied weight or the applied amount is stored as the target weight or target amount respectively. The display changes to the status "good" (factory setting = green). Over/Under Checkweighing is activated.

4.7 Over/Under Checkweighing to zero

The weight value or the number of pieces can also be represented as the difference to the target weight.

- For Over/Under Checkweighing to zero, tolerance types **Relative** or **Percent** are selected.
- For Checkcounting to zero, tolerance type **Relative** is selected.
- The soft key `To zero` (⇩0) is activated in the `Terminal` menu, the symbol is displayed in the symbols and info line.

1 Specify the target values as described in the previous sections.

2 Press the soft key ⇩0.

⇨ The target is displayed with a minus sign.

3 Place the Over/Under Checkweighing material on the scale.

⇨ Depending on the applied weight or the applied amount the color of the background lighting changes.

⇨ The display value is displayed in accordance with the tolerance type setting.

⇨ The target value is 0 (kg or PCS) or 0.00 %.

Terminating Over/Under Checkweighing to zero

– Press soft key ⇩0 again.

⇨ The symbol ⇩0 in the info line disappears, the net weight is displayed.

4.8 Over/Under Checkweighing by calling up an article from the database

4.8.1 Storing an article in the database

The software tool METTLER TOLEDO databICS offers the possibility to define articles on a PC and to transfer this information to the database of the weighing terminal, see www.mt.com/ind-databics.

- The soft key `Save article` (💾) is activated in the menu under `Terminal -> Device -> Keyboard -> Soft keys`.

1 Determine the target as described in the previous sections.

2 Press the soft key 💾.

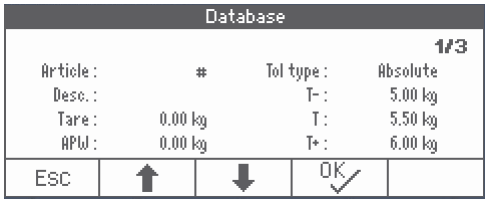
⇨ A new screen is displayed to enter an article. Capital letters are active.

3 Enter the article and confirm with the soft key 💾.

⇨ **Record stored** is displayed briefly. The article is stored.

- If the `Description field` is activated in the `Application -> Database` menu, you are able to enter an article description as well.
- When you always use the same container, the tare weight can be saved with the article. Just tare the container before determining the target.
- If the selected article already exists, the message **Article already exists – Overwrite article?** is displayed.

4.8.2 Recalling an article from the database using a soft key



- The soft key `Load article` (⇦) is activated in the menu under `Terminal -> Device -> Keyboard -> Soft keys`.

1 Press the soft key ⇦.
   ⇨ The database opens. The article data of the first database record are displayed.
   ⇨ For an Over/Under Checkweighing article the fields on the right side are significant.
2 Use the soft keys ⬆ / ⬇ to navigate through the database records. On the second soft key page, the soft keys ⬆⬆ and ⬇⬇ are available to scroll in steps of 5.
3 Confirm the selected data record with the soft key OK.
   ⇨ **Record loaded** is displayed briefly. The colored Over/Under Checkweighing display appears.

4.8.3 Recalling an article from the database with a barcode reader

- If a barcode reader is connected to the weighing terminal via IS-RS232 (COMx), refer to the barcode reader documentation.
- The relevant COM port is configured as external input (`Communication -> COMx -> Mode -> External input`).
- The destination of the external input is configured as article (`Communication -> COMx -> External input -> Destination`).

– Scan the barcode with the barcode reader.
   ⇨ The article data are loaded.

4.8.4 Recalling an article from the database by entering the article number

– If you know the article number, just enter the article number and press the soft key ⇦.

4.9 Leaving Over/Under Checkweighing

With clearing the Over/Under Checkweighing parameters

– Press **C**.
   ⇨ **Cleared** appears in the display.
   ⇨ The target values are cleared and the straight weighing display appears.
   ⇨ The device operates in straight weighing mode.

With keeping the Over/Under checkweighing parameters

1 Press the soft key ESC.
   ⇨ The straight weighing display appears, the Over/Under Checkweighing parameters are kept.
   ⇨ The device operates in straight weighing mode.
2 To reactivate the Over/Under Checkweighing parameters, press the soft key ⬅✓➡
   ⇨ The most recently entered Over/Under Checkweighing parameters are displayed.

5 Totalization

5.1 Totalizing manually

Starting totalization

– Press the soft key [Σ].

⇨ The following soft keys for totalizing are displayed.

Soft key	Meaning
[ESC]	Leave totalizing without clearing the sum
[+]	Add item to the sum
[↺]	Undo totalization
[–]	Add item to the negative sum

Totalizing

1 Load the first sample and press the soft key [+].

⇨ Total Net, Total Gross and number of items are displayed.

2 Unload the scale.

3 Load the next sample and press the soft key [+] again.

⇨ The totals are updated.

4 Unload the scale.

5 Repeat steps 3 and 4 for further items.

6 To finish totalizing, press **C**.

⇨ The total is cleared.

Piece counting results and Over/Under Checkweighing results can be totalized the same way, but they cannot be mixed up in one totalizing action.

Totalizing in subtractive weighing

1 Load the full container and press →T←.

⇨ The full container is tared.

2 Remove the first portion from the container and press the soft key [–].

⇨ Total Net, Total Gross and number of items are displayed.

3 Press →T←.

4 Remove the next portion and press the soft key [–] again.

⇨ The total is updated.

5 Repeat steps 3 and 4 for further portions.

6 To finish totalizing, press **C**.

⇨ The total is cleared.

Piece counting results and Over/Under Checkweighing results can be totalized the same way, but they cannot be mixed up in one totalizing action.

5.2 Automatic totalizing

The automatic mode facilitates the totalizing process. After putting the load on the scale, the weight value is added automatically.

- `Auto+` or `Auto-` is selected in the menu under `Application -> Totalizing -> Mode`.

1 Press the soft key [Σ].
2 Load the first sample.
   ⇨ The total is displayed in the auxiliary lines.
3 Unload the scale.
4 Load the next sample.
   ⇨ The total is updated.
5 Repeat steps 3 and 4 for further items.
6 To finish totalizing, press **C**.
   ⇨ The total is cleared.

- Piece counting results and Over/Under Checkweighing results can be totalized the same way.
- To avoid weighing a sample twice, the `Zero return` function can be enabled in the menu under `Application -> Totalizing`. A stable zero must be reached between two samples.

5.3 Deleting items from the sum

– Press the soft key [↺].
   ⇨ The last weighing is deleted from the sum.

5.4 Terminating totalizing

With clearing the total

– Press **C**.
   ⇨ **Cleared** appears in the display.
   ⇨ The total is cleared and the straight weighing display appears.
   ⇨ The device operates in straight weighing mode.

With keeping the total

1 Press the soft key [ESC].
   ⇨ The straight weighing display appears, the total is kept.
   ⇨ The device operates in straight weighing mode.
2 To continue totalizing, press the soft key [Σ].
   ⇨ The last total is displayed.

6 Settings in the menu

6.1 Menu overview

In the menu, settings can be changed and functions can be activated. This enables adaptation to individual weighing requirements.

The menu consists of the following 5 main blocks containing various submenus on several levels which are described in the following sections.

- `Scale`
- `Application`
- `Terminal`
- `Communication`
- `Maintenance`

6.2 Operating the menu

6.2.1 Calling up the menu and entering the password

The menu differentiates between 2 operating levels: Operator and Supervisor. The Supervisor level can be protected by a password. When the device is delivered, both levels are accessible without a password.

Operator menu

1 Press ⮆ and keep it pressed until **Enter code** appears.

2 Press ⮆ again.

⇨ The menu item `Terminal` is displayed. Only parts of the submenu `Device` are accessible.

Supervisor menu

1 Press ⮆ and keep it pressed until **Enter code** appears.

2 Enter the password and confirm with ⮆.

⇨ The first menu item `Scale` is highlighted.

- By default, no password is set. Therefore, confirm the password inquiry with ⮆ when you call up the menu for the first time.
- As long as no supervisor password is defined, operator access will offer the complete supervisor menu.
- If a password is not entered within a few seconds, the scale returns to the weighing mode.

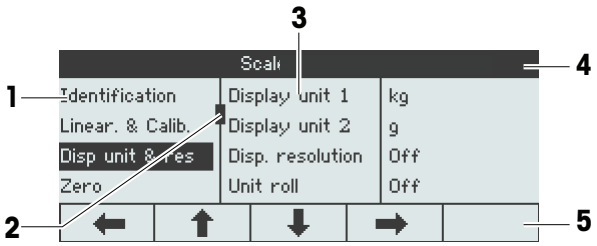
Emergency password for Supervisor access to the menu

If a password has been issued for Supervisor access to the menu and you have forgotten it, you can still enter the menu:

– Press →**0**← three times and confirm with ⮆.

6.2.2 Display in the menu

Menu items are displayed together with their context.



1 Menu items; the selected menu item is highlighted

2 Scroll flag, like, e.g., the scroll bar of your PC

3 Sub-menu items

4 Menu info line, i.e., menu path of the current menu item

5 Navigation info line: use the keys below to navigate the menu as indicated

Exiting the menu

– Press ⏻.

⇨ **Save settings?** is displayed.

– Press the key [OK] to save the menu changes and to return to the weighing mode.

or

– Press the key [ESC] for further menu settings.

or

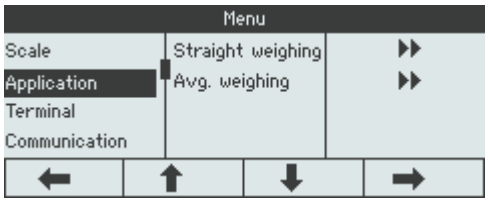
– Press the key [NO] to discard changes and return to the weighing mode.

6.2.3 Selecting and setting parameters in the menu

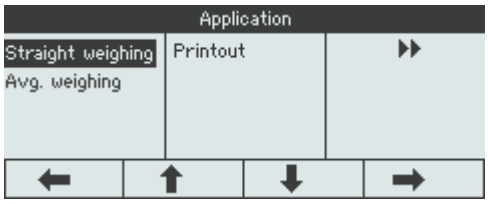
Example: Setting the average weighing mode to "Automatic"

1 In the menu start screen use [↓] to select (highlight) the `Application` menu.

The submenus are displayed in the middle column.

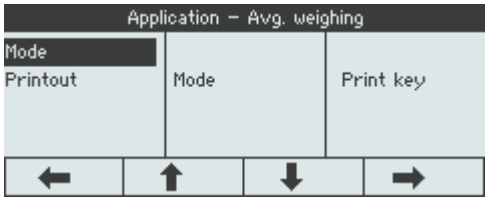


2 Press [→] to enter the `Application` menu.



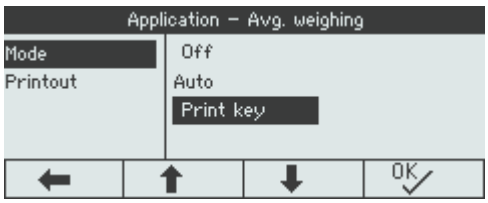
3 Press [↓] and then press [→] to open the `Avg. weighing` submenu.

The current setting of the highlighted menu item is displayed in the right column.



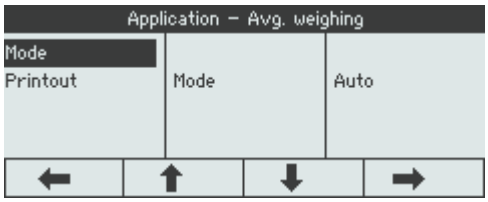
4 Press [→] to enter the `Mode` submenu.

The possible settings of the selected menu item are displayed on the right side.



5 Press [↑] to select (highlight) `Auto` and confirm selection with [OK].

The setting of the average weighing mode has changed.



Should the settings of a menu item not be displayed on one page (e.g., all the info items), use [↓] to proceed to the hidden items.

6.3 Scale menu block

6.3.1 Scale menu overview

The `Scale` menu depends on the connected load cell.

The **ICS466x**-series is available as a compact scale with PBK9-series weighing platforms with SICSpro scale interface.

The **ICS466x** can be connected to either an analog or digital weighing platform.

- When entering the `Scale` menu block, an overview of the connected scales is displayed.
- After selecting Scale 1 or Scale 2, the `Scale` menu is available.
- If Scale 2 is a SICS scale, no further settings are available.

6.3.2 Scale menu block (Analog / SICSpro)

Overview

Factory settings are printed in **bold** in the following overview.

Level 1	Level 2	Level 3	Level 4
Identification	Serial no. scale, Scale model, Scale location, Scale ID		
Linear. & Calib.	Last calibration		
	Start up FACT (for SICSpro scales only)	**On**, Off	
	Auto print calib.	**On**, Off	
	Perform calib.		
Disp. unit & res.	Display unit 1	g, **kg**, oz, lb, lb-oz, t	
	Display unit 2	**g**, kg, oz, lb, lb-oz, t	
	Disp. resolution		
	Unit roll	On, **Off**	
Zero	AZM	Off, **0.5d**, 1d, 2d, 5d, 10d	
Tare	Auto tare	On, **Off**	
	Chain tare	**On**, Off	
	Auto clear tare	On, **Off**	
Restart	On, Off		
Filter	Vibration	Low, **Medium**, High	
	Process	**Universal**, Dosing, Absolute	
	Stability	Fast, **Standard**, Precise	
MinWeigh	MinWeigh	On, **Off**	
	Display color	White, Yellow, **Red**, Green, Blue, Violet, Dark blue, Grey	
FACT (for SICSpro scales only)	Temperature	Off, 1K, 2K, 3K	
	Time	Time 1, Time 2, Time 3	
	Days	Monday … Sunday	**Off**, On
Reset	Perform reset?		

Description

Identification	Displaying/setting scale identification data
Serial no. scale	Displaying the serial number of the weighing platform
Scale model	Displaying the scale type, e.g., PBK9/PFK9 weighing platforms Available for **METTLER TOLEDO** scales only
Scale location	Entering the scale location, e.g., floor and room
Scale ID	Entering the scale identification, e.g., inventory number
Notes	• Scale location and Scale ID can be displayed in the auxiliary or info lines or printed out. • Scale location and Scale ID can consist of up to 24 alphanumerical characters.

Linear. & Calib	Linearization and calibration
Last calibration	Shows the date of the last calibration.
Start up FACT	When set to `On`, an internal calibration is performed every time the scale is switched on. It is recommended not to disable this setting if the scale will be moved to other locations.
Autoprint calib.	When set to `On`, a protocol is printed out automatically for each calibration process.
Perform calib.	**Important**: With PBK9/PFK9 weighing platforms make sure that the scale has been switched on at least 15 minutes before performing linearization/ calibration. 1 Start calibration with [OK]. ⇨ **Preload** is blinking. 2 Ensure that the weighing platform is empty and confirm with [OK]. ⇨ **xx kg** is blinking. 3 If necessary, change the calibration weight value displayed using [↓] / [↑]. 4 Put on the indicated calibration weight on the weighing platform and confirm with [OK]. ⇨ **Preload** is blinking. 5 Remove the calibration weight and confirm with [OK]. ⇨ **Passed** is displayed briefly.
Notes	• In order to achieve a particularly high precision, calibrate under full load. • The calibration process can be aborted using [ESC]. • This menu item is not available for verified scales.

Disp. unit & res.	Display units and resolution
Display unit 1	Selecting weighing unit 1
Display unit 2	Selecting weighing unit 2, different from unit 1
Display resolution	Selecting readability (resolution). The possible settings depend on the connected scale. When set to `Off`, only the default resolution of the weighing platform is available.
Unit roll	When set to `On`, the weight value can be displayed in all available units with ⟳.
Notes	• In case of verified scales, individual sub-items of the `Display/ Units & Resolution` menu item may not be available or only to a limited extent, depending on the respective country. • On dual-range/dual interval scales, resolutions marked with **I<–>I 1/2** are divided into 2 weighing ranges/intervals, e.g., 2 x 3000 d. • On triple-range/multi interval scales, resolutions marked with **I<–>I 1/2/3** are divided into 3 weighing ranges/intervals, e.g., 3 x 3000 d.

Zero	Automatic zero setting
AZM	**A**utomatic **Z**ero **M**aintenance
On/Off	Switching automatic zero maintenance on/off.
Off; 0.5 d; 1 d; 2 d; 5 d; 10 d	Selecting zeroing range in digits per second.
Note	On verified scales, this menu item does not appear.

Tare	Tare function
Auto tare	Switching on/off automatic taring `Auto tare = On`: When a load is placed on the scale and the gross weight exceeds 9 d, the weight is tared automatically.
Chain tare	Switching on/off chain tare `Chain tare = On`: It is possible to tare several times if, e.g., cardboard is placed between individual layers in a container.
Auto clear tare	Switching on/off automatic clearing of the tare weight `Auto clear tare = On`: When the load is removed and the weight drops below 9 d, the tare weight is cleared automatically.

Restart	Automatic saving of zero point and tare value
Restart	When set to `On`, the last zero point and the tare value are saved. After switching off/on or after a power interruption, the device continues to work with the saved zero point and tare value.

Filter	Filter settings
Vibration	**Adaptation to ambient conditions**
Low	Very steady and stable environment. The scale works very rapidly, but is very sensitive to external influences.
Medium	Normal environment. The scale operates at medium speed.
High	Unstable environment. The scale works more slowly, but is less sensitive to external influences.
Process	**Adaptation to the weighing process**
Universal	Universal setting for all weighing samples and normal weighing goods.
Dosing	Dispensing liquid or powdery weighing samples (only for certain weighing platforms, e.g., PBK9-series / PFK9-series).
Absolute	For solid bodies under extreme conditions, e.g., strong vibrations.
Stability	**Adjusting the stability detector** The slower the scale works, the greater the reproducibility of the weighing results.
Fast	The scale operates very fast.
Standard	The scale operates at medium speed.
Precise	The scale operates with the greatest possible reproducibility.

MinWeigh	MinWeigh function
MinWeigh	Switching MinWeigh function on/off When set to `On` and if the weight on the scale drops below the stored minimum weight, ⚖ will appear in the symbols and info line and the display color will change.
Display color	Setting the display color for weight values below the stored minimum weight.
Note	Before you can use this function, the **METTLER TOLEDO** service technician has to determine and enter a minimum weight value.

FACT	Fully automatic calibration test
Temperature	**Setting the temperature difference for automatic adjustment.**
Off	Switching off automatic adjustment in case of a temperature difference.
1K, 2K, 3K	Automatic adjustment in case of the selected temperature change.
Time	**Setting up to 3 times per day for automatic adjustment.**
Time 1, Time 2, Time 3	Entering the times for the automatic adjustment (hours, minutes in 24 h format). To deactivate Time 2 and Time 3, set them to 00:00:00.
Days	**Setting the days of the week for automatic adjustment.**
Monday ... Sunday	On all days which are set to `On`, the automatic adjustment will be performed.
Note	FACT is executed under the following conditions: • No key has been pressed for 3 minutes. – and – • The displayed weight value is smaller than 30 d and stable.

Reset	Resetting the scale settings to factory settings
Perform reset?	– Confirm with [OK] to reset the scale menu settings. **For SICSpro scales only** 1 Press **Reset** for 5 seconds. ⇨ **Reset User Calibration** is displayed. 2 Confirm with [OK] to reset the user calibration.

6.3.3 IDNet scale menu block

Overview

Level 1	Level 2	Level 3
Identification	Scale location	
	Scale ID	
Display unit & Resolution	Display unit 2	**g**, kg, oz, lb, t
	Unit roll	On, **Off**
Zero	AZM	Off, **0.5d**, 1d, 2d, 5d, 10d
Tare	Auto tare	On, **Off**
	Auto clear tare	On, **Off**, 9 d
	Chain tare	**On**, Off
Restart	On, **Off**	
Filter	Vibration	Stable, **Normal**, Unstable
	Process	Finefill, **Universal**, Absolute
	Stability	ASD = 0, 1, **2**, 3, 4, 5
Update	The possible settings depend on the connected scale	
MinWeigh	Function	On, **Off**
	MinWeigh value	
	Display color	White, Yellow, **Red**, Green, Blue, Violet, Dark blue, Grey
Reset	Perform reset?	

Description

Identification	Displaying/setting scale identification data
Serial no. scale	Displaying the serial number of the weighing platform
Scale model	Displaying the scale type Available for **METTLER TOLEDO** scales only
Scale location	Entering the scale location, e.g., floor and room
Scale ID	Entering the scale identification, e.g., inventory number
Notes	• Scale location and Scale ID can be displayed in the auxiliary or info lines or printed out. • Scale location and Scale ID can consist of up to 24 alphanumerical characters.

Display unit & Resolution	Setting the weighing units
Unit 2	Selecting weighing unit 2, different from unit 1.
Unit roll	When set to `On`, the weight value can be displayed in all available units with ⟳.
Notes	• In case of verified scales, individual sub-items of the `Display unit & Resolution` menu item may not be available or only to a limited extent, depending on the respective country. • On dual-range/dual interval scales, resolutions marked with **I<–>I 1/2** are divided up into 2 weighing ranges/intervals, e.g., 2 x 3000 d. • On triple-range/multi interval scales, resolutions marked with **I<–>I 1/2/3** are divided up into 3 weighing ranges/intervals, e.g., 3 x 3000 d.

Zero	Automatic zero setting
AZM	**A**utomatic **Z**ero **M**aintenance
On/Off	Switching automatic zero maintenance on/off.
0.5d, 1d, 2d, 5d, 10d	Selecting the threshold for automatic zero setting.
Notes	• On verified scales, this menu item does not appear. • The effective range of the zero update mode can only be set by the **METTLER TOLEDO** service technician.

Tare	Tare function
Auto tare	Switching on/off automatic taring.
On	When a load is placed on the scale and the gross weight exceeds 9 d, the weight is tared automatically.
Off	No automatic taring.
Auto clear tare	Configuring the automatic clearing of the tare weight.
On	The tare weight is automatically cleared if the gross weight is 0 or below zero.
Off	No automatic clearing of the tare weight.
9 d	The tare weight is automatically cleared if the gross weight is within +/– 9 display steps.
Chain tare	Switching on/off chain tare.
On	It is possible to tare several times if, e.g., cardboard is placed between individual layers in a container.
Off	Taring is only possible once.

Restart	Automatic saving of zero point and tare value
Restart	When set to `On`, the last zero point and the tare value are saved. After switching off/on or after a power interruption, the device continues to work with the saved zero point and tare value.

Filter	Filter settings
Vibration	**Adaptation to ambient conditions**
Low	Very steady and stable environment. The scale works very rapidly, but is very sensitive to external influences.
Medium	Normal environment. The scale operates at medium speed.
High	Unstable environment. The scale works more slowly, but is insensitive to external influences.
Process	**Adaptation to the weighing process**
Dosing	Dispensing of liquid or powdered weighing samples manually.
Universal	Universal setting for all weighing samples and normal weighing goods.
Absolute	No adaptation, to perform automated filling processes, e.g., with PLC.
Stability	**Adjusting the stability detector** The slower the scale works, the greater the reproducibility of the weighing results.
ASD = 0	Stability detector switched off. Only possible for non-verified scales.
ASD = 1	Rapid display, good reproducibility
…	…
ASD = 4	Slow display, excellent reproducibility

Update	Setting the display speed of the weight display
xx UPS	Selecting the number of updates per second (UPS).
Notes	• This menu is only displayed if the Update function is supported by the connected scale. • The possible settings depend on the connected scale.

MinWeigh	MinWeigh function
MinWeigh	Switching MinWeigh function on/off When set to `On` and if the weight on the scale drops below the stored minimum weight, will appear in the symbols and info line and the display color will change.
Display color	Setting the display color for weight values below the stored minimum weight.
Note	Before you can use this function, the **METTLER TOLEDO** service technician has to determine and enter a minimum weight value.

Reset	Resetting the scale settings to factory settings
Perform reset?	– Confirm resetting with OK.

6.4 Application menu block

6.4.1 Application –> Straight weighing

Printout	Defining printer and template in the straight weighing application
COM1, COM2	**Selecting the COM port for the desired printer via ACM200** E.g., COM1 for printout to a PC and the optional COM2 for printout on an office (ASCII) printer
Off	No printout on this COM port
Standard	Printout with the standard template on the selected printer
Template 1 ... Template 5	Assigning a customer template to the selected printer
Notes	• Templates 1 ... 5 can be defined under `Communication –> Define templates`. • This menu item is only available if a COM port is set to Print mode. • There are 5 more templates available (Template 6 ... Template 10). Please ask your **METTLER TOLEDO** service technician to configure these templates or create them by yourself using the DatabICS software (www.mt.com/ind-databics), if desired.

6.4.2 Application –> Average weighing

Mode	Selecting mode for determining the average weight for an unstable load (dynamic weighing)
Auto	Calculating average weight with automatic start of the weighing cycle
Print key Info key Switch key Soft key	Calculating average weight with manual start of the weighing cycle via the selected key: Print key, Info key, Switch key, Soft key

Printout	Defining printer and template in the average weighing application
	See Application –> Straight weighing

6.4.3 Application –> Clever print

Clever print	Settings for printing without pressing a key
Activate	When set to `On`, the result is automatically printed when the weight between two weighings has dropped below the threshold.
Threshold	Enter threshold for unloading the scale between two weighings. Possible settings: 0.0 kg ... max. capacity Factory setting: 0.0 kg

6.4.4 Application –> Counting

Overview

Level 1	Level 2	Level 3
Reference size		
Fixed ref. size	On, **Off**	
Ref. weight	Ref. wt. check	On, **Off**
	Ref. wt. value	0 % … **2 %** … 30 %
APW optimization	**Off**, Auto, soft key	
Autosampling	On, **Off**	
Auto clear APW	On, **Off**	
Counting system	Scale 1	Bulk, Reference, Aux., Off
	Scale 2	
	Total count	**Bulk**, Bulk + Ref.
Printout	see Application –> Straight weighing	

Description

Reference size	Defining a default reference size for soft key VAR
	E.g., when entering a reference size of 12 PCS, this reference size is displayed in the soft key VAR.

Fixed ref. size	Selecting the reference size
Off	Variable reference size, i.e., any number of parts can be used as reference size.
On	Determining the average piece weight is only possible with the default reference size.

Ref Weight	Monitoring the minimum reference weight
Ref wt check	**Monitoring the minimum reference weight**
Off	No monitoring of the minimum reference weight
On	Monitoring the minimum reference weight. When the reference weight drops below the set tolerance value, the display color changes and a message is displayed which asks you to add more reference parts.
Ref wt value	**Setting the process tolerance for the reference weight check** Only displayed if `Ref wt check` is set to `On`.
1 %, **2** %, … 30 %	Setting the process tolerance for the reference weight check. The higher the process tolerance, the smaller the required minimum reference weight. Factory setting: 2 %

APW optimization	Optimization of the average piece weight
Off	No optimization of the average piece weight
Auto	Automatic optimization of the average piece weight
Soft key	Manual optimization of the average piece weight with soft key

Autosampling	Automatic determination of the average piece weight
On	After taring, the average piece weight is determined with the next weight placed on the scale and the displayed reference size
Off	No automatic determination of the average piece weight

Auto clear APW	Automatic clearing of the average piece weight
On	When the load is removed from the scale after a counting operation, the average piece weight is automatically cleared. The next counting operation will begin with determining the average piece weight again.
Off	The average piece weight must be cleared manually with **C**.

Counting system	Configuring a system of several scales for counting
Scale 1, Scale 2	**Selecting the scale to assign a function in the counting system.** Only the scales connected are displayed.
Bulk	The selected scale serves as bulk scale to count/measure quantities. The other scale of the system must be set to `Reference`.
Reference	The selected scale serves as reference scale to determine the average piece/unit weight. The other scale of the system must be set to `Bulk`.
Aux.	The selected scale can be used for determining the average piece/unit weight as well as for counting/measuring.
Off	The selected scale is not part of a counting system.
Total count	**Selecting the displayed number of pieces on the bulk scale**
Bulk	Only the pieces on the bulk scale are displayed.
Bulk + Ref.	The pieces on the bulk scale and on the reference scale are displayed on the bulk scale.

Printout	Defining printer and template in the counting application
	See Application –> Straight weighing.

6.4.5 Application –> Over/Under

Overview

Level 1	Level 2	Level 3
Tolerance type	**Off**, Absolute, Relative, Percent	
Default values	Act. deft. values	**Off**, On
	Rel. weight	Tol–, Tol+
	Per. weight	Tol–, Tol+
	Rel. pieces	Tol–, Tol+
Output	Thresh % of Tol–	0 ... **12** ... 100 %
	Beeper	**Off**, Within Tolerances, Outside Tolerances, Stable result
	Beeper mode	Stable result, Tolerance border
	Autoprint	**Off**, Within Tolerances, Outside Tolerances, Stable result
Display mode & Colors	Stealth mode	On, Off
	Good range	White, Yellow, Red, Green, Blue, Violet, Dark blue, Grey
	Under range	
	Over range	
	Below threshold	
Printout	See Application –> Straight weighing	

Description

Tolerance type	Specifying which parameters have to be entered for Over/Under Check-weighing
Off	No tolerance type predefined. It can be set individually when entering Over/Under Checkweighing parameters.
Absolute	A low and a high weight value must be entered. These weights and all weights within this range are treated as being within tolerance.
Relative	The target weight has to be entered as an absolute weight, upper and lower tolerances as deviations in weight from the target weight.
Percent	The target weight has to be entered as an absolute weight, upper and lower tolerances as deviations in percent from the target weight. This setting is not available for counting.

Default values	Storing default tolerance values
Act. deft. values	Activating/deactivating usage of default tolerance values.
Rel. weight	Entering the default values for Tolerance – and Tolerance +.
Per. weight	Entering the default percentages for Tolerance – and Tolerance +.
Rel. pcs	Entering the default values for Tolerance – and Tolerance + in pieces.
Note	When always using the same tolerances for Over/Under Checkweighing, store these tolerances to avoid entering tolerances all the time.

Output	Setting output options
Threshold as % of Tol–	**Threshold to determine at which weight the status of Tol– is indicated.** To avoid Tol– being active at zero or a very low weight, you can define the "Threshold as % of Tol–". When Threshold as % of Tol– is reached, the colored display will change from the "Below threshold" color to the "Tolerance –" color. This feature can be used to show the "Tolerance –" color close to the target or as additional setpoint for I/O control. This setpoint is available on the optional digital I/O interface as well. **Example**: Target = 1000 g, Tol– = 100 g Threshold = x % * (Target – (Tol–)) Threshold = 12 % * (1000 g – 100 g) = 12 % * 900 g = 108 g In the example, the Tol– color is displayed for weights from 108 g up to 900 g.
Beeper	**Setting the beeper for Over/Under Checkweighing**
Off	No beeper
Within tolerances	A short beep will sound when a weight value within the tolerance values is reached
Outside tolerances	A short beep will sound when a weight value outside the tolerance values is reached
Stable result	A short beep will sound when a stable result is reached
Beeper mode	**Defining how the beeper will act**
Stable result	Beeping only when a stable weight value within the selected range is recognized
Tolerance border	Beeping on every entering or leaving of the good range
Autoprint	**Setting the automatic printout**
Off	No automatic printout
Within tolerances	Automatic printout when a stable weight value within the tolerance values is reached
Outside tolerances	Automatic printout when a stable weight value outside the tolerance values is reached
Stable result	Automatic printout when a stable result is reached
Note	For the automatic printout, the communication port at which the printer is connected, must be configured as follows: `COMx -> Mode -> Print` (and not Auto Print!)

Display mode & colors	Setting the weight display in the Over/Under Checkweighing application
Stealth mode	This menu item is not available for approved scales. When set to `On`, there is no weight display, only the (colored) display for "too light", "good" and "too heavy".
Good range	Selecting the color to indicate a weight value within tolerances Factory setting: green
Under range	Selecting the color to indicate a weight value below "Tolerance –" Factory setting: red
Over range	Selecting the color to indicate a weight value above "Tolerance +" Factory setting: yellow
Below threshold	Selecting the color to indicate a weight value below "Threshold as % of Tol–" Factory setting: white

Printout	Defining printer and template in the Over/Under Checkweighing application
	See Application –> Straight weighing

6.4.6 Application –> Totalizing

Overview

Level 1	Level 2	Level 3	Level 4
Mode	Mode	**Manual**, Auto +, Auto –	
	Zero return	**Off**, On	
Printout	Lot print	COM1, COM2	Off, Standard, Template 1 … Template 10
	Final print		
	Summary print		

Description

Mode	Configuring totalizing
Mode	**Selecting the totalizing mode**
Manual	Items must be totalized manually with the soft key +
Auto +	Stable weight values will be totalized automatically
Auto –	Automatic totalization of stable weight values in subtractive weighing
Zero return	**Reaching a stable zero point between two items**
On	All load must first be removed from the scale before totalization of the next item is possible
Off	No load removal requested between two items

Printout	Defining printer and template in the totalizing application
Lot print	**Printout for each individual item**
Final print	**Printout of the total at the end of totalizing**
Summary print	**Additional printout of the individual items**
COM1, COM2	Selecting the printer interface for the selected printout
Off	No automatic printout
Standard	Automatic printout using the standard template which is predefined in the factory.
Template 1 … Template 10	Automatic printout using the selected template

6.4.7 Application –> Memory

Memory	Selecting information to be stored with the alibi data record in the additional custom field
Custom field	Select from the following: Off, Terminal model, Terminal location, Article, Article description, ID1, ID2, ID3, APW, Quantity, Counting accuracy, SNo. Terminal, Temperature, Weight position

6.4.8 Application –> Database

Database	Database settings
Description field	When set to `On`, each data record has an additional field to enter e.g., an article name
Delete record	Select a data record to be deleted.
Delete all	Delete all data records. A safety prompt is displayed.
Print all	Print all data records.

6.4.9 Application –> Prompting

Prompting	Selecting workflows
Apps	**Selecting the workflow which shall be supported by the prompt**
Tare/Sample	Reference determination: First tare, then add reference parts
Sample/Tare	Reference determination: First weigh reference parts, then tare
Handsfree	Counting without a keystroke
Multi tare	Taring of several containers with the same tare weight
Additive tare	Adding the known tare weight of different containers
Take away	Over/Under Checkweighing out of a containerwithout pressing a key

6.4.10 Application –> Reset

Reset	Resetting the application settings to factory settings
Perform reset?	– Confirm resetting with OK.

6.5 Terminal menu block

6.5.1 Terminal menu overview

The `Terminal` menu block consists of the following main subblocks, which are described in detail in the following.

- Device
- Access
- Reset

Factory settings are printed in **bold** in the following overview.

6.5.2 Terminal –> Device

Overview

Level 1	Level 2	Level 3	Level 4	Level 5
Region	Language	**English**, US-english, Deutsch, Français, Italiano, Español, Chinese, …		
	Date format	MM/DD/YY, MM/DD/YYYY, MMM/DD/YYYY, DD/MM/YY, DD/MMM/YYYY, YY/MM/DD, YYYY/MMM/DD, YYYY/MM/DD, **DD/MM/YYYY**		
	Set date	Set year		
		Set month		
		Set day		
	Time format	24:MM, 12:MM tt, **24:MM:SS**, 12:MM:SS tt		
	Set time	Set hour		
		Set minutes		
Energy save	Backlight	**On**, 5 seconds, 10 seconds, 15 seconds, 30 seconds		
	Power off	**Off**, 1 minute, 3 minutes, 5 minutes, 15 minutes, 30 minutes		
Identification	Terminal location			
	Terminal ID			
Display	Display layout	**Default**, 3-lines mode, Color mode, Big font mode		
	Contrast	1 … **5** … 10		
	Brightness	1 … 10		
	Weight hold	**0 s** … 10 s		
	Default color	**White**, Yellow, Red, Green, Blue, Violet, Dark blue, Grey		
	Auxiliary line	Not used, **Date & Time** (for battery devices incl. remaining capacity in % and in hours), Gross, Net, Tare, High resolution (not available for approved scales), ID1, ID2, ID3, Bargraph, Temperature, Consecutive No., APW, Reference count, Quantity, Cnt.Accuracy, Target, Tolerance–, Tolerance+, Deviation, Article, Article descrip., Total gross, Total net, Total PCS, Lot		

Level 1	Level 2	Level 3	Level 4	Level 5
Keyboard	Hard keys	Power, Clear, Switch, Info, Transfer, Numeric keys	On, Off	
	Soft key	Soft key 1-1 … Soft key 4-4	Not used, Zero, Tare, High resolution, Avg. weighing, ID1, ID2, ID3, Prompt, Alibi memory, Switch scale, Ref N, APW, APW opt., Weight count, Totalizing, Over/Under, Save article, Recall article, Display layout, Consecutive No.	
	Info key	Page 1	Item 1 … Item 5	Not used, Date & Time, Highres & Net, Gross, Net, Tare, ID1, ID2, ID3, Terminal ID, Terminal loc, Terminal model, SNo. Terminal, Terminal FW, SNo. Scale, Scale FW, Target, Tolerance–, Tolerance+, Deviation, APW, Quantity, Article, Article descrip., Total gross, Total net, Total PCS, Lot, Temperature , MinWeigh, IP address, Subnet mask, Gateway, Consecutive No.
		Page 2 & 3	Info page 2	Off, System info, Contact info
			Info page 3	Off, System info, Contact info
	Beeper	**On**, Off		
Message time	1 s, **2 s**, … 6 s			
Battery	Charge strategy	**Full**, Preservation		
Timeout	Mode	Off, Rental, Rental info		
	Set date	Set year, Set month, Set day		

Description

Region	Country specific settings
Language	**Selecting the language of the operator interface.** We will expand the available languages continuously.
Date format	**Selecting the date format.**
Set date	**Entering the date in the selected format.**
Set month	Entering the month in the selected format.
Set day	Entering the day in the selected format.
Time format	**Selecting the time format.**
Set time	**Entering the time in the selected format.**
Set hour	Entering the hour in the selected format.
Set minutes	Entering the minutes.

Energy save (Operator access)	Setting the energy saving mode
Backlight	Settings for switching off the backlighting
On	Backlight always on
5 seconds ... 30 seconds	Selecting the time period after which the device switches off display and backlighting when not in use and gross weight is 0. Display and backlighting are switched on again by pressing a key or if the weight changes.
Power off	Settings for switching off the device
Off	No energy saving mode
1 minute ... 30 minutes	Selecting the time period after which the device switches off when not in use and gross weight is 0. After this, it must be switched on again using ⏻.

Identification	Setting terminal identification data
Terminal location	Entering the terminal location, e.g., floor and room
Terminal ID	Entering the terminal identification, e.g., inventory number
Notes	• Terminal location and terminal identification can be displayed in the auxiliary or info lines or printed out. • Terminal location and terminal identification can consist of up to 12 characters (0 ... 9 and decimal point).

Display	Setting the display according to your specific task
Display Layout	Selecting the presentation of the weight value.
Contrast (Operator access)	Setting the contrast of the display. This menu item is accessible with Operator access rights.
Brightness (Operator access)	Setting the brightness of the display. This menu item is accessible with Operator access rights.
Weight hold	Setting how long (in seconds) the weighing result is frozen in the display after the transfer key ⮆ has been pressed or auto print was generated.
Default color	Setting the default color for straight weighing.
Auxiliary line	Selecting the contents of the auxiliary display line.

Keyboard	Setting the keyboard according to your specific task
Hard keys	**Locking/unlocking keys** Possible keys: Power (⏻), Clear (C), Switch / Toggle (⟳), Info (i), Transfer (⇨), Numeric keys
Soft keys	**Assigning a function to the selected key**
Soft key 1-1 … Soft key 4-4	1 Select the soft key number. 2 Assign function.
Info key	**Configuring the items to be displayed using the info key** (i)
Page 1	On the first page of the info key up to 9 information items on the weighing process can be configured. 1 Select item number. 2 Assign information
Page 2, Page 3	On pages 2 and 3 system and contact information will be displayed. In case of a problem, here you will find your contact data and the system information the service technician will ask for. System information is set by the manufacturer, contact information can be entered directly.
Beeper	**When set to On, each keystroke will be confirmed by a short beep.**

Message time	Setting how long a message is displayed
1, 2, 3, 4, 5, 6	Setting how long a message is displayed in seconds

Time out	Setting the behaviour when no action takes place on the terminal
Mode	**Setting the time out mode.**
Off	No time out setting.
Rental	The scale can only be used until a set date, e.g., when the scale is rented for a special event like a fair or a market. After the expiration date a message is displayed: **Rental expired** and the scale can no longer be used.
Rental info	When the set date has passed, a message is displayed: **Rental expired**. By pressing the key **C**, the message is cleared and the scale can be used as before.
Set date	**Entering the expiration date.**
Set year	Entering the year of the expiration date.
Set month	Entering the month of the expiration date.
Set day	Entering the day of the expiration date.

6.5.3 Terminal –> Access

Supervisor	Password for Supervisor menu access
Password	Enter password for Supervisor menu access.
Retype password	Repeat the password entry.
Note	The password can consist of up to 4 characters.

6.5.4 Terminal –> Reset

Reset	Resetting the terminal settings to factory settings
Perform reset?	– Confirm resetting with OK.

6.6 Communication menu block

6.6.1 General

- A printer or a computer in the safe area must be connected via the ACM200 communication module, refer to the ICS4_6x Installation manual.
- For detailed information on interface protocols and commands refer to the SICS Reference manual.

The `Communication` menu block consists of the following subblocks:

- Overview Showing the installed interfaces.
- COM1 Parameter settings for the standard IS-RS232 interface COM1.
- COM2 Parameter settings for the optional second interface COM2.
- Define templates Defining templates to be assigned to the application-specific printouts.

The interfaces identify themselves. Therefore only those menu settings appear which are relevant for the individual interface. If no optional interface is installed, the COM2 menu will not appear.

6.6.2 Overview of the communication menu blocks

RS232 / CL20mA menu block

Level 1	Level 2	Level 3	Level 4
Mode	Print, Auto print, Instant print, **Dialog**, Continuous (Dialog), External input, Toledo Cont.-weight, Toledo Cont.-count, Second display, SICS scale, X scale		
	Digitol B, Digitol G	Net Gross Tare	On, **Off**
Printer	Type	**ASCII printer**, Values only	
	ASCII Format	Line format	**Multiple**, Single, Fixed
		Line length	1 ... **24** ... 100
		Separator (for line format Single only)	. , : ; – _ / \ Space
		Add line feed	**0** ... 9
External input	Preamble length		
	Data length		
	Postamble length		
	Termination character	CR, LF, EOT, ...	
	Destination	Off, Tare preset, ID1, ID2, ID3	
Parameter	Baud	300, 600, ... **9600**, ... 115200 baud	
	Parity	7 none, 8 none, 7 odd, 8 odd, 7 even, 8 even	
	Handshake	Off, Xon – Xoff	
	Checksum	Off, On	
Reset RS232	Perform Reset?		

The CL20mA interface is only available via a communication module in the safe area.

RS422 / RS485 menu block

Level 1	Level 2	Level 3
Mode	Print, Auto print, Instant print, **Dialog**, Continuous (Dialog), External input, Toledo Cont.-weight, Toledo Cont.-count, Second display, SICS scale, X scale, SICSpro scale	
Printer	see RS232	
External input		
Parameter	Baud	300, 600, ... 9600, ... 115200 baud
	Parity	7 none, **8 none**, 7 odd, 8 odd, 7 even, 8 even
	Handshake	**Off**, Xon – Xoff
	RS-Type	**RS422**, RS485
	Net address	**0** ... 31
	Checksum	**Off**, On
	Load resistor	**Off**, On
Reset RS4xx	Perform Reset ?	

The CL20mA interface is only available via a communication module in the safe area.

6.6.3 Description of the communication menu blocks

Mode	Operating mode of the serial interface
Print	Manual data output to the printer with ⮆
Auto print	Automatic output of stable results to the printer (e.g., for series weighing operations)
Instant print	Manual data output of the current weight value (either stable or not) to the printer with ⮆
Dialog	Bi-directional communication via MT-SICS commands, control of the device via PC
Continuous (Dialog)	Ongoing output of all weight values via the interface
External input	Input other than via terminal keypad. What the input is used for is defined in the `Destination` menu block.
Toledo Cont.-weight	TOLEDO Continuous mode
Toledo Cont.-count	TOLEDO Continuous mode with counting results
Second display	On the selected interface port, a second display is connected.
SICSpro scale	On the selected interface port, a SICSpro scale is connected.
SICS scale	On the selected interface port, a SICS scale is connected.
X scale	On the selected interface port, an X scale is connected.
Digitol B **Digitol G**	Digitol compatible format. The gross weight is identified by "B". Digitol compatible format. The gross weight is identified by "G".
Net, Gross, Tare	Selecting the weight values to be transferred.
Notes	Printing conditions for `Auto print`: • The weight must be heavier than 9 display increments. • A weight change of at least 9 display increments is required to initiate the next printout.

Printer	Configuring printer and formats for the protocol printout	
Type	ASCII printer	If `Values only` is selected, the transmitted data does not include the name of the variable, e.g., date, gross, ID1, but the value and, if appropriate, the unit, as a separate line. This allows the label printer to fill its template with the required data.
	Values only	
ASCII format	**Line format**	**Selecting line format** (for ASCII printers only)
	Multiple	Multiple lines
	Single	Single lines
	Fixed	Fixed (records output in single lines; every record includes the number of characters that was defined under `Line length`)
	Line length	**Setting line length** This item is only displayed for the line formats `Multiple` and `Fixed`.
	Separator	**Selecting the separator** This item is only displayed for the line format `Single`.
	Add line feed	**Adding line feeds**

External input	Configuring input via barcode reader
Preamble length	The barcode may contain additional data before the relevant data (preamble) and behind (postamble). – Enter the number of characters of preamble, (relevant) data and postamble.
Data length	
Postamble length	
Termination char.	Selecting the termination character which is used by the connected barcode scanner
Destination	Selecting the item to be entered via barcode scanner

Parameter	Communication parameters
Baud	Selecting baud rate
Parity	Selecting parity
Handshake	Selecting handshake
Checksum	Activating/deactivating checksum byte
STX	Activating/deactivating STX If STX is set to `On`, the STX signal (0x02) is sent at the beginning of each output string that is sent via the interface.
RS Type	Selecting type of the optional RS422/RS485 interface: either RS422 or RS485
Net Address	Assigning network address

6.6.4 Define templates menu block

Level 1	Level 2	Level 3
Template 1 … Template 5	Line 1 … Line 30	Not used, Header *, Date, Time, Gross, Net, Tare, High resolution, ID1, ID2, ID3, Terminal ID, TerminI location, SNR Terminal, SNR Scale, Star line, New line, Form feed, Target, Tolerance –, Tolerance +, Tol. type, Description field, Deviation, Weight position, Average PW, Reference count, Quantity, Article, Article description

* The content of these items has to be entered via SICS command.

Configuring templates

1 Select a template.

2 Select a line.

3 Assign an item.

There are 5 more templates available (Template 6 … Template 10). Please ask your **METTLER TOLEDO** service technician to configure these templates or create them by yourself using the DatabICS software (www.mt.com/ind-databics), if desired.

6.7 Maintenance menu block

6.7.1 Overview

Level 1	Level 2	Level 3	Level 4
Scale test	Scale 1 Scale 2	Internal test	Perform test?
		External test	Perform test?
		Conf. ext. test	Test weight
			Weight name
			Tolerance
	Auto print	On, **Off**	
Keyboard test	Perform test?		
Display test	Perform test?		
Serial no.	Serial no. Scale		
	Serial no. Terminal terminal		
Print setup	Print menu settings		
Tool comm.	Port		
	Baudrate		
	Start		
Reset all	Perform reset?		

6.7.2 Description

Scale test	Testing the selected scale
Internal test	**Testing scales with an internal test weight**
Perform test?	– Press OK to start the test. ⇨ The deviation between test weight value and actually weighed value is displayed.
External test	**Testing scales without an internal test weight**
Perform test?	1 Press OK to start the test. ⇨ **Preload** is displayed. 2 If applicable, load the preload, and press OK. ⇨ The test weight is blinking. 3 Load the requested test weight and press OK. ⇨ The deviation between test weight value and actually weighed value is displayed.
Conf. ext. test	**Configuring the external test weight**
Test weight	Setting the test weight value
Weight name	Entering the test weight name
Tolerance	Setting the test tolerance
Auto print	**Automatic printout** When set to `On`, a protocol is printed for each scale test.

Keyboard test	Testing the keyboard
Perform test?	1 Press [OK] to start the keyboard test. 2 Press the keys in the displayed order. ⇨ If the key works, the device switches to the next key. ⇨ The keyboard test is terminated by pressing ⏻.

Display test	Testing the display
Perform test?	1 Press [OK] to start the display test. ⇨ A checkerboard pattern is displayed. 2 Press any key to invert the checkerboard pattern. 3 Press any key to show the colored display. 4 Repeat pressing a key until **Completed** is displayed. 5 Press [OK] to leave the display test.
Note	The display is working properly when all fields are displayed without missing pixels.

Serial number	Displaying serial numbers
SNo. Scale	Displaying the serial number of the connected weighing platform
SNo. Terminal	Displaying the serial number of the weighing terminal

Print setup	Printout of a list of all menu settings
Print menu settings	– Press [OK] to start the printout.

Tool communication	Testing the communication
Port	Selecting the COM port to be tested
Baudrate	Setting the baudrate for testing
Start	Starting tool communication test

Reset all	Reset all settings to factory setting
Perform reset?	– Reset all settings to factory settings with [OK].

7 Event and error messages

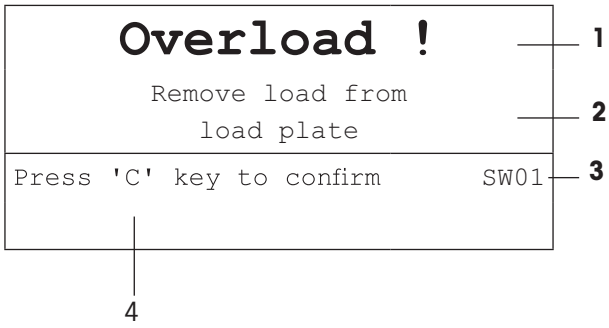
7.1 Error conditions

Error	Cause	Remedy
Display dark	• Backlighting set too dark	– Set backlighting brighter.
	• No power supply	– Check power supply.
	• Unit switched off	– Switch on unit.
	• Power supply cable not plugged in	– Plug in power supply cable.
	• Brief fault	– Switch device off and on again.
Weight display unstable	• Unstable installation location	– Adjust vibration adapter.
	• Draft	– Avoid draft.
	• Unstable weighing sample	– Dynamic weighing.
	• Contact between weighing pan and/or weighing sample and surrounding	– Remedy contact.
	• Power supply fault	– Check power supply
Incorrect weight display	• Incorrect zeroing	– Unload scale, set to zero and repeat weighing operation.
	• Incorrect tare value	– Clear tare.
	• Contact between weighing pan and/or weighing sample and surroundings	– Remedy contact.
	• Weighing platform tilted	– Level weighing platform.
[_____]	• Load plate not on the scale	– Place load plate on the scale.
	• Weighing range not reached	– Set to zero.
[‾‾‾‾‾]	• Weighing range exceeded	– Unload scale. – Reduce preload.
▬▬▬▬▬	• Result not yet stable	– If necessary, adjust vibration adapter.
Attention: Approval invalid alternating with metrological data	• Approval was tampered with	– Call **METTLER TOLEDO** service technician.

7.2 Errors and warnings

Error messages

Error messages contain the following information:



1 Error message

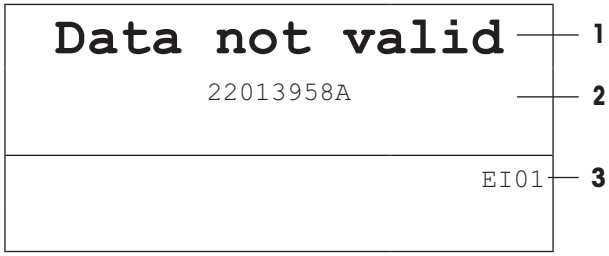
2 Remedy

3 Message identifier

4 How to clear the message

Warnings

Warnings are displayed briefly and then disappear automatically.



1 Warning

2 Additional information, e.g., which data is not valid

3 Warning identifier

7.3 Smart weighing counter / spanner icon

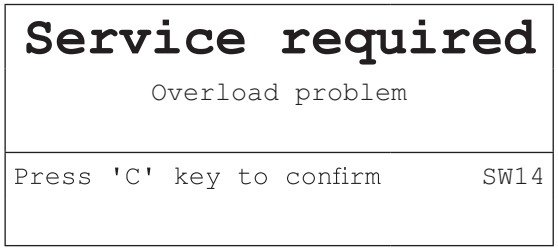
This weighing instrument features several control functions to monitor the condition of the device.

The **METTLER TOLEDO** service technician can setup and enable these functions.

This helps the user and the **METTLER TOLEDO** service technician to detemine how the device is treated and what measures are needed to keep it in a good shape.

If the control functions triggers an alert, a message is shown.

You can confirm the message and continue to work with the weighing instrument. The spanner icon lights up.



In case of an alert we strongly recommend calling the **METTLER TOLEDO** service technician

- to replace parts which are at the end of lifetime,
- to correct wrong settings,
- to educate operators about proper handling,
- to perform routine service work,
- to reset the alert.

The control functions monitor the following conditions:

- number of weighings
- number of overloads
- maximum weight
- zero commands and zero failures
- battery charging cycles
- power-on time
- date for the next service inspection

7.4 Service information

In case you need the **METTLER TOLEDO** service technician, you can read the necessary system and contact information from the device.

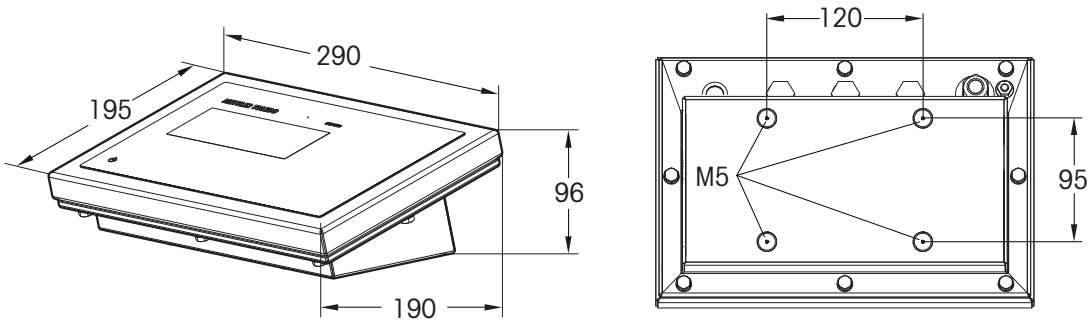
1 Press **i** twice.
   ⇨ System information data are displayed.
2 Press **i** again
   ⇨ Your contact data are displayed.

8 Technical data

Technical data		ICS466x
Housing		Stainless steel
Display		Monochrome LCD graphical display Colored backlighting
Keyboard		Tactile touch membrane keypad (PET), scratch-resistant labeling
Net weight		2.8 kg / 6.1 lb
Protection type		IP65
Mains connection		via APS768x
Ambient conditions	Application	indoor use only
	Temperature range Class III	–10 °C … 40 °C / 14 °F … 104 °F
	Humidity	Max. rel. humidity 85 %, for temperatures up to 40 °C / 104 °F
Ignition protection type	EN/IECEx	II 2G Ex ib IIC T4 Gb, –10 °C … + 40 °C II 2D Ex ib IIIC T60°C Db IP65
	$_{C}FM_{US}$	IS Class I, II, III; Division 1 Group A, B, C, D, E, F, G; T4; Ta = 40 °C Aex ib IIC T4; IP65; Type 4
W & M approvals		OIML Class II, III, IIII NTEP Class II, III
Interfaces		1 interface RS232-IS and 1 scale interface integrated 1 additional optional communication interface 1 additional optional scale interface
Applications		Straight weighing Average weighing Clever print Over/Under Checkweighing Counting Totalizing Database Prompting Alibi Memory

Analog scale interface	
Impedance	80 … 3,000 Ohms
Excitation	3.3 V
Sensitivity	up to 3 mV/V
Max. resolution	10,000 e (OIML) 300,000 d (non approvable)
Min. verification interval	0.26 µV/e

Dimensional drawing



Weighing ranges and readability

For weighing ranges and readability of the compact scales or the connected weighing platform refer to the weighing platform documentation.

9 Appendix

9.1 Disposal

In accordance with the requirements of European Directive 2002/96 EC on Waste Electrical and Electronic Equipment (WEEE), this device may not be disposed of with domestic refuse. This also applies for countries outside the EU in accordance with their respective national regulations.

– Please dispose of this product in accordance with local regulations for the separate collection of waste electrical and electronic equipment.

Should you have any questions, please contact the corresponding authorities or the dealer from whom this device was purchased.

If this device is passed on (for example for further private or commercial/industrial use), this regulation is also to be passed on.

Many thanks for your contribution to the protection of the environment.

9.2 Protocol printouts

Examples of what can be adjusted (GA46 printouts, in English)

Printout with header and identification data

```
METTLER TOLEDO
Tel. +49 7431 140
Germany
www.mt.com
Date              27/04/2015
Time                21:50:48
ID1              Company ABC
ID2               67195 Town
Net                   0.57 kg
Tare                  0.82 kg
Gross                 1.39 kg
```

Over/Under Checkweighing default printout

```
Position          <Tolerance

METTLER TOLEDO
Tel. +49 7431 140
Germany
www.mt.com
Date              08/01/2015
Time                00:02:53
ID1              Company ABC
ID2               67195 Town
Gross                 2.090 kg

Target                90 PCS
Tol -                  1 PCS
Tol +                  1 PCS
Tol.Type           Relative
Dev.                  -3 PCS
```

Piece counting

```
Date              08/01/2015
Time                00:06:31
Net                   0.700 kg
Quantity              29 PCS
APW               23.96766 g
```

Over/Under Checkweighing minimum printout

```
Position          >Tolerance
Net                   0.925 kg
```

Index

V

W

Z

To protect your product's future:
METTLER TOLEDO Service assures the quality, measuring accuracy and preservation of value of this product for years to come.

Please request full details about our attractive terms of service.

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